


J.P. SAUER & SOHN  
ESTABLISHED 1751

# GUNS FOR GENERATIONS



ANNIVERSARY EDITION  
2021





SAUER & SOHN.  
PART OF YOUR FAMILY.

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## J.P. SAUER & SOHN – 270 years of finest gunmaking

Since its founding in 1751, J.P. SAUER & SOHN has stood for timeless elegance and uncompromising quality. As Germany's oldest hunting rifle manufacturer, we have inspired generations of hunters for whom their own rifle is more an expression of their personality than a simple tool. This enthusiasm has always spurred our gunsmiths on to top performance. Aware that they are part of an entrepreneurial success story whose cornerstone was laid by Johann Paul Sauer in Suhl, and with a passion that can only be developed by gunsmiths who see their craft as a vocation, they create rifles that are second to none.

PLEASURE AND PRIDE  
YOU CAN ENJOY ALONE  
OR PASS ON TO  
NEXT GENERATIONS.

Hunting rifles from J.P. SAUER & SOHN are an expression of a living hunting culture. Numerous German hunters' households own at least one rifle made by Sauer, which already inspired the grandparents and is passed on to the parents' generation or the grandchildren. Thus, a Sauer hunting rifle never belongs only to the person who acquires it, but his descendants will certainly still enjoy it. One more token that Sauer rifles are not a contemporary phenomenon, but rifles for generations – and we are proud of that! Celebrate with us 270 years of J.P. SAUER & SOHN. I hope you enjoy reading our anniversary catalogue!

Waidmannsheil,

Julian Wengenmayr  
CEO J.P. SAUER & SOHN





THE WORLD'S  
OLDEST HUNTING  
WEAPON  
SINCE 2,000,000 B.C.





THE WORLD'S MOST  
BEAUTIFUL HUNTING  
RIFLES SINCE ...

1751

...

Our rifles have been inspiring generations of hunters for almost three centuries.  
We are proud of this. Join us in celebrating 270 years of Sauer & Sohn and experience the  
origins of Germany's oldest hunting rifle manufacturer.

EIGHT GENERATIONS  
JOY OF HUNTING

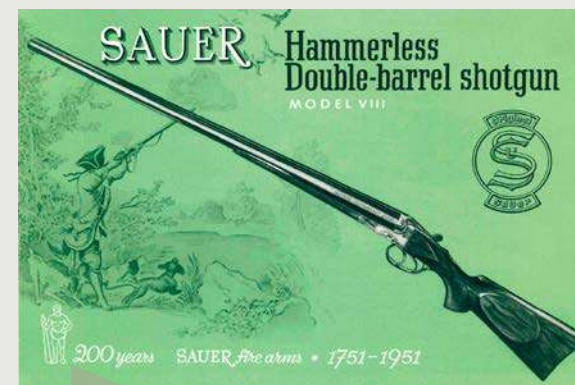
## SAUER AND THE WILD MAN

The "Wild Man with a Club" not only holds the world's oldest hunting weapon in his hands. For the history of J.P. SAUER & SOHN, he has a very special meaning. He is the guardian of the metallic mineral resources in the forest.

But he also stands for the wealth that is extracted from nature. The happiness associated with hunting, being part of nature and being gifted by it, has been firmly rooted in the culture of J.P. SAUER & SOHN for more than a hundred years.

As early as 1894, the "Wild Man" made his first appearance in our company history as a registered brand mark and then as now, he stands for the appreciation of our tradition.

So what could be more natural than to choose the "Wild Man with a Club" as the anniversary logo for Germany's oldest hunting rifle manufacturer?



since 1894



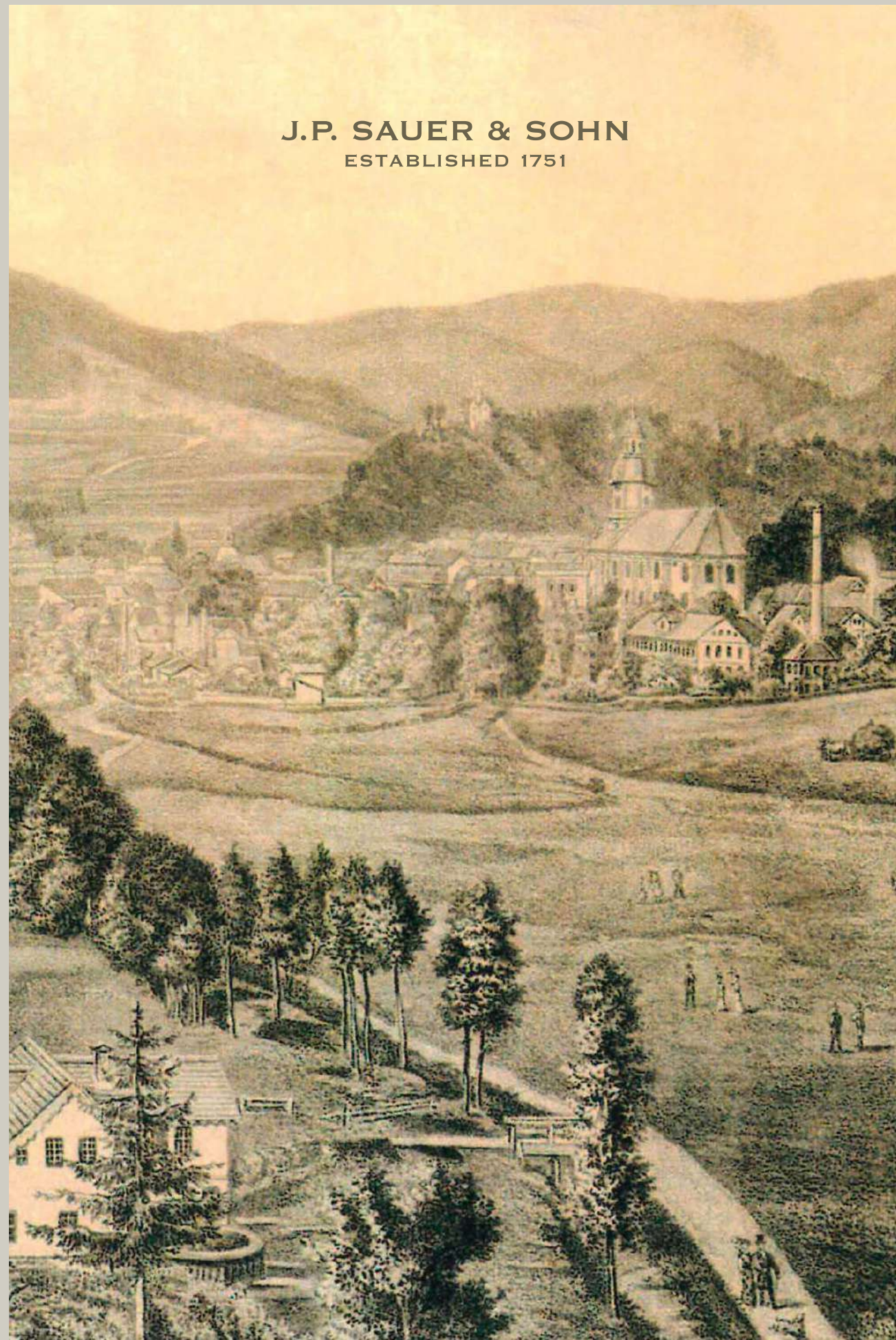
since 1896



since 1928



J.P. SAUER & SOHN  
ESTABLISHED 1751



# EXPERIENCE THE ORIGIN

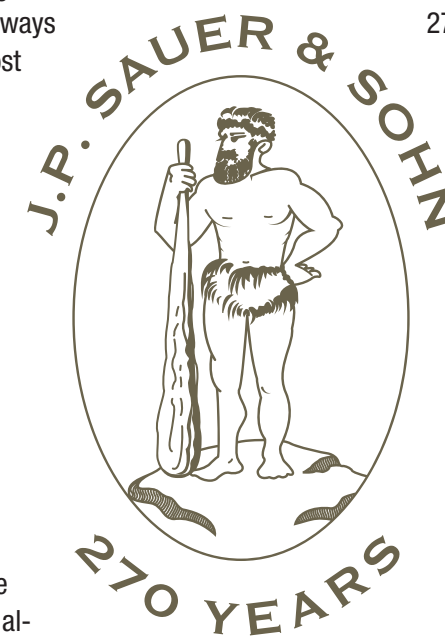
## THE HISTORY OF J.P. SAUER & SOHN

Since its foundation, J.P. SAUER & SOHN has produced military and hunting weapons of the highest and finest quality. In every epoch, it has always been our aim to work with the most modern technologies of the time and to use the most modern materials.

From the percussion rifle in the mid-18<sup>th</sup> century or the firing pin rifle at the end of the 19<sup>th</sup> century to the most modern precise production of a carbon rifle, such as the S404 of today: Sauer rifles have always been modern, but never fashionable.

The future has origins and therefore one cannot exist without the other. Since its foundation, J.P. SAUER & SOHN has always set itself the goal of constantly improving the tried and tested, while pursuing the goal of

providing hunters with high-quality hunting rifles that have embodied the core values of the Sauer brand for 270 years. Ethical hunting, quality, precision and elegance – in accordance with this canon of values, J.P. SAUER & SOHN continues to create new products that meet the requirements of its customers. No matter whether it is a semi-automatic rifle S303, the fully modular bolt action rifle S404 with high-tech carbon stock or a noble, selected wooden stock in exclusive grade with a unique Sauer engraving from the Sauer ATELIER 1751: A Sauer inspires not only one generation, but all generations to come. And future generations will also recognise at first glance that it is a Sauer. A further token that Sauer hunting rifles are guns for generations!



1751

Founded in Suhl (Thuringia), J.P. SAUER & SOHN started manufacturing premium hunting rifles from the very beginning.



Please turn the page.

> > >



# 1811

SAUER is the first German company to manufacture military rifles, as well as hunting and sporting rifles.  
Picture: For Preußen – The Scharnhorster Infanteriegewehr, Model 1809



# 1895

Sauer continues to grow and is a driver of innovation in the field of hunting rifles: The first Sauer self-cocking drilling with separate cocking lever for the ball lock is launched.



# 1941

For the deployment of the various German troop types in Northern Africa, the Wehrmacht command must provide a number of special devices and uniforms appropriate to the climate in North Africa and to combat in the desert. The responsible commanders of the Luftwaffe decide to provide a part of the flying units with a hand weapon that should help them to kill an animal for food after a shootdown or emergency landing in the desert. It was to be a survival weapon. Thus the Luftwaffe Drilling M30 is produced in 12/65 caliber and 9.3x74R.



# 1840

Percussion side-by-side shotgun



# 1921

Sauer takes over the elaborate production of the typewriter 'Fortuna', which was developed from a simple machine from the Mercedes production. Ongoing orders to equip the Reichswehr, which could have compensated to some extent for the lull in the production of hunting weapons, do not materialize, as the rearmament of the Reichswehr is limited or prohibited by the Treaty of Versailles.



# 1956

Drilling Model 3000: The Drilling 3000 is launched as the successor model to the popular S53 Drilling in DUR (breech block made of dual light metal), LUX (with rich engraving, horn trigger guard, luxury stock) and ANT (barrels made of Böhler Antinite steel) versions with an expanded caliber selection. Since the 1950s, it has been the best-selling weapon of its kind worldwide.



# 1972

Sauer launches the Model 80 bolt action rifle, which is immortalized in 1981 by its successor, the Sauer 90. Soon, daily production rises to 50 guns.



# 2006

With the S303 self-loading rifle, a semi-automatic rifle with the elegance of a classic bolt action is launched for the first time.



# 2020

With the S101 Highland XTC with a real carbon fiber stock, Germany's oldest and most traditional gun manufacturer not only sets an in-house weight record, but also presents a new high-tech finish on barrel and receiver that is second to none.



# 1993

The S200 is further developed into the bolt action rifle S202, which sets standards in precision and design to this day.



# 2015

The S404 is launched as an improved successor to the legendary S202. The proven modular system has been perfected and enhanced with decisive details. Sauer also sets a milestone in light rifle construction with the model variant S404 Synchro XTC. By using a thumbhole stock made of hand-laid carbon fiber, the weight of the rifle can be reduced to about 2.7 kg.



Find the whole history at:  
[www.sauer.de/en](http://www.sauer.de/en)





# J.P. SAUER & SOHN ANNIVERSARY EDITION

TIMELESS ELEGANCE –  
ANNIVERSARY EDITION 270 YEARS

Throughout the generations, the engineers, designers and gunsmiths of J.P. SAUER & SOHN have always been concerned with raising the processing of the rifle raw materials steel and wood to an ever higher level. Since the very beginning, it has been our goal to build rifles that are always modern, but never fashionable. As the oldest German gunmaking company, we have always been committed to creating rifles that stand out from the crowd in terms of timeless elegance, maximum precision and consistent quality, using not only the best, but also the most modern materials and technologies of the respective era.

We have produced a special edition on the occasion of our 270<sup>th</sup> anniversary, which underlines the values Sauer has stood for ever since and which will continue to inspire generations to come, not only with exclusive stock woods but also with modern surface technology.

Of course, the historic Sauer trademark, the “Wild Man with a Club”, cannot be missing from these anniversary editions. The guardian of the natural treasures of wood and steel, brought to perfection in these rifles, finds his place on a beautiful pistol grip cap on every anniversary weapon.

Get inspired by the unique and exclusive anniversary rifles in the S 404, S 101, S 100 and S 303 classes, which have been dressed up in elegant and extraordinary garments for the J.P. SAUER & SOHN anniversary year.



SAUER 404



SAUER 303



SAUER 101



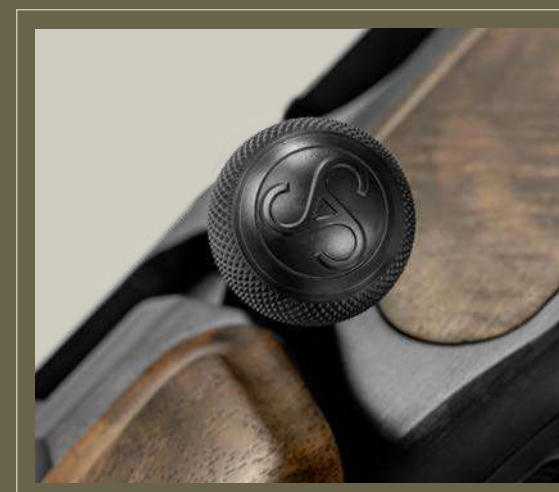
SAUER 100



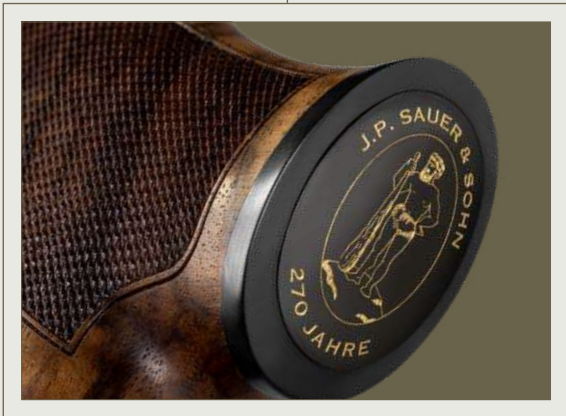


# SAUER 404 ANNIVERSARY EDITION

Especially for the anniversary, the S 404 has been given a unique festive garment: the barrel and the steel receiver rest in a selected wood grade 7 stock with a satin finish, the surfaces of which not only have a hand-applied brushed finish, but are also DLC (Diamond Like Carbon) coated. Likewise, the chamber was refined with a jewelring, the bolt and the lock were hand-brushed and then all parts were coated with DLC. This finish not only provides the steel parts with the very highest protection against scratches and rust – it also lends the S 404, in conjunction with the continuously fluted barrel, a unique noblesse of its own, which immediately captivates every observer and represents in a striking and unmistakable way what characterizes a genuine Sauer rifle.







## SAUER 303 ANNIVERSARY EDITION

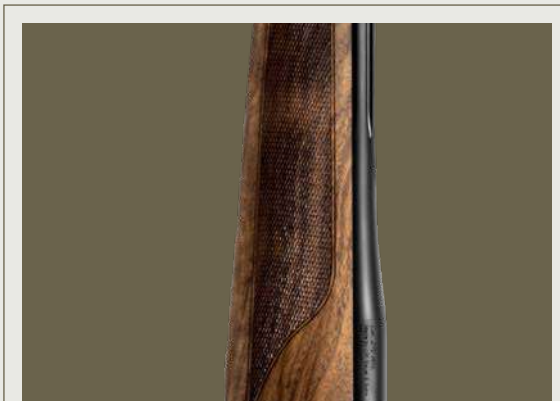
The S 303 has already proven that a semi-automatic rifle can also look elegant. With the anniversary edition, this characteristic is once again raised to a higher level! The anniversary S 303 with exclusive wood grade 7 stock and blued barrel underlines the characteristics of the S 303 in a unique way. Very special accents are set in this anniversary edition by details such as the jeweled and DLC-coated dust cover and the black steel pistol grip cap, which shows the "Wild Man with a Club" as a filigree anniversary logo.





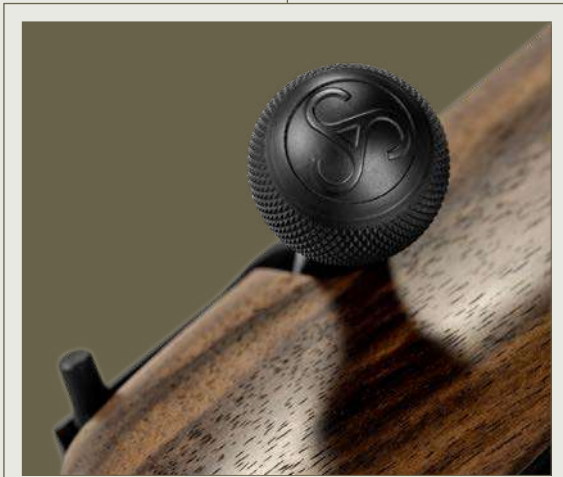
# SAUER 101 ANNIVERSARY EDITION

The granddaughter of the SAUER 80 and SAUER 90 also dresses up for the 270<sup>th</sup> Sauer anniversary in the style of her family tradition. This S 101 interprets the theme of wooden stocks in a simple, but extremely elegant way. The exclusive full stock in class 7 is a feast for the eyes in itself. Reason enough to upgrade the magazine floor with the matching wood with beautiful grain, which gives the S 101 anniversary edition a special, fine touch. The continuously fluted barrel, which like the receiver is DLC-coated, blends beautifully in canon with the satin stock finish and the jewelled bolt to create a masterful composition. Of course, the pistol grip cap with anniversary logo and the steel bolt knob with Sauer screw on this non-modular rifle also underline the exclusivity of this edition.



# SAUER 100 ANNIVERSARY EDITION

J.P. SAUER & SOHN has designed the ballroom dress of the S 100 to be classically beautiful and discreet. A high-contrast wood grade 5 stock clearly emphasizes the elegantly slender shape of the S 100 and shows that an entry-level rifle can certainly also charm visually with premium values. An absolute eye-catcher in this beauty is also the wooden inlay in the magazine base, which matches the stock. The elaborately crafted pistol grip cap with anniversary logo as well as the black bolt knob are simple yet fine pieces of decoration that will delight every Sauer enthusiast and give the S 100 a distinguished appearance that it has never had the opportunity to display in this form before.





J.P. SAUER & SOHN  
ESTABLISHED 1751

# HIGHTECH HANDCRAFT



THE PROBABLY MOST  
BEAUTIFUL COMBINATION OF  
TRADITION AND INNOVATION:  
SAUER XTC





# SAUER XTC – CARBON, MORE THAN JUST A LIGHTWEIGHT

## SAUER CARBON BIPOD

Lightweight, flexible height adjustment by simple rotation, practical to fix and move towards the muzzle, easy to remove by the push of a button.



SAUER CARBON COMPACT CASE  
The safe, stylish and light transport  
of your special S 404.

Thomas Alva Edison was the first to experiment with carbon fibers at the end of the 19th century. The use of this material therefore has a long tradition, as does J.P. SAUER & SOHN.

Today, SAUER engineers know very well why they use this composite material in SAUER rifles: The high strength, the low weight, the good vibration damping as well as the corrosion and weather resistance are properties that are of great practical use to every hunter.

The SAUER carbon series differ from other products available on the market in that SAUER uses genuine, hand-laid carbon fibers, manufactured in accordance with the high quality standards of the German automotive industry.

When it comes to precision and reliability, the SAUER carbon series of the S 404 and S 101 fully exploit the performance potential of modern hunting rifles. Manufactured using the most modern production processes, SAUER rifles always deliver what they promise: stylish, well thought out and high-precision bolt action rifles that have been convincing through their quality for over 270 years.





# SAUER CARBON RIFLES



SAUER 404 SYNCHRO XTC



SAUER 404 SYNCHRO XTC CAMO



SAUER 101 HIGHLAND XTC







J.P. SAUER & SOHN  
ESTABLISHED 1751

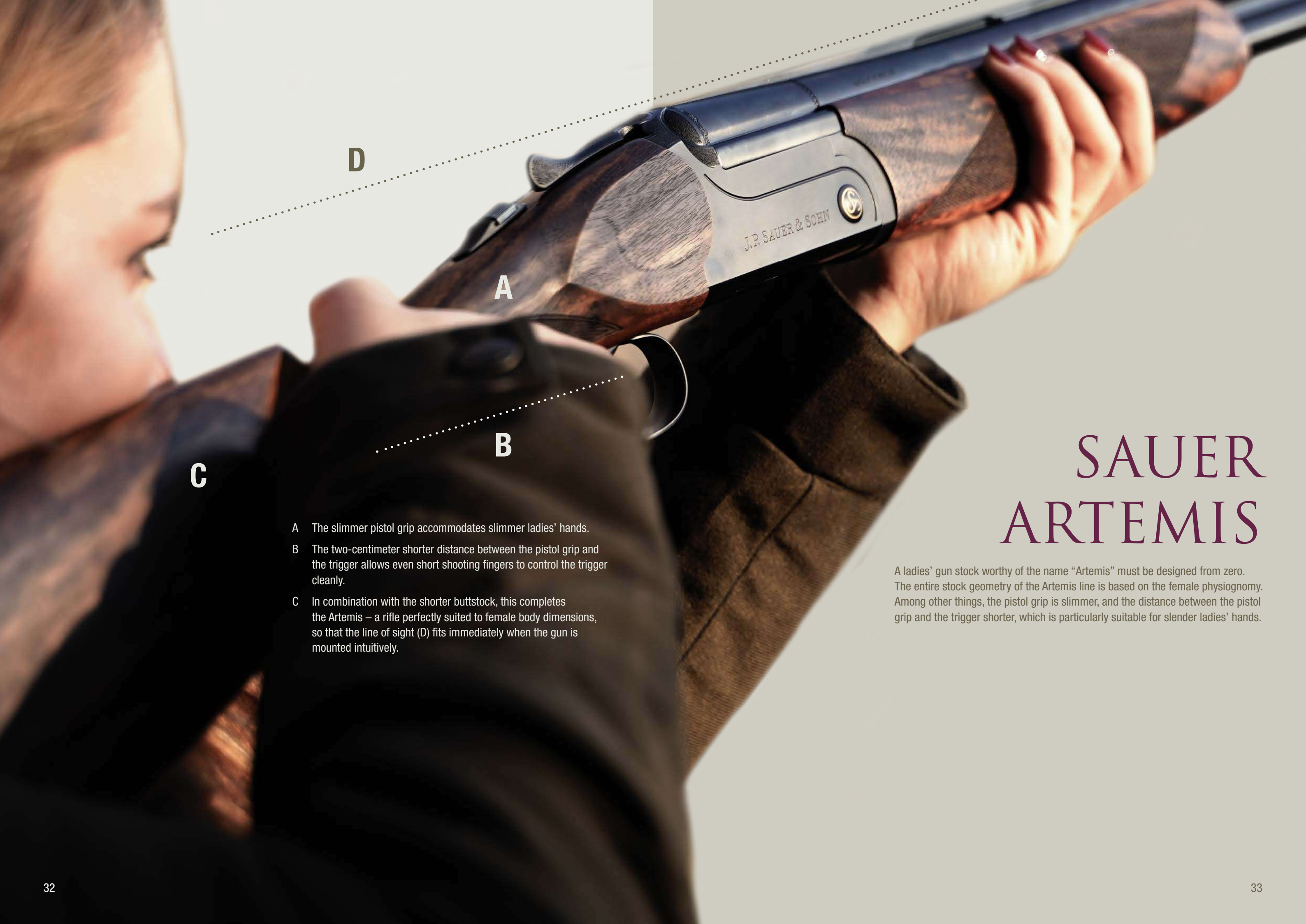
## GUNS FOR HER.

**Named after the Greek goddess of the hunt,  
developed by ladies, built by Sauer –  
this is how the Artemis product line was born.**

With this product line, Sauer is probably the only hunting rifle manufacturer to offer all classes of rifles as real suitable and elegant ladies edition – from the bolt action rifles S 101 or S 404 to its shotguns in 12-gauge and even in the S 303 semi-automatic rifle class.

Because Sauer Artemis truly means more than just shortening the stock and getting on with it. The stock design was developed together with women of different heights and body sizes. The result: ladies rifles with ideal dimensions.





# SAUER ARTEMIS

A ladies' gun stock worthy of the name "Artemis" must be designed from zero. The entire stock geometry of the Artemis line is based on the female physiognomy. Among other things, the pistol grip is slimmer, and the distance between the pistol grip and the trigger shorter, which is particularly suitable for slender ladies' hands.

- A The slimmer pistol grip accommodates slimmer ladies' hands.
- B The two-centimeter shorter distance between the pistol grip and the trigger allows even short shooting fingers to control the trigger cleanly.
- C In combination with the shorter buttstock, this completes the Artemis – a rifle perfectly suited to female body dimensions, so that the line of sight (D) fits immediately when the gun is mounted intuitively.





## S 404 ARTEMIS

With the modular design of the S 404, the huntress can put her own individual Artemis together. Whether it is a higher wood grade, an individual bolt knob or a personal pistol grip inlay – there are no limits to your imagination.



## SHOTGUN ARTEMIS

Barrel shoots, stock hits. True to this principle, the Artemis shotgun was also designed for female dimensions. With this shotgun, nothing stands in the way of successfully shooting game or clays.



J.P. SAUER & SOHN  
ESTABLISHED 1751

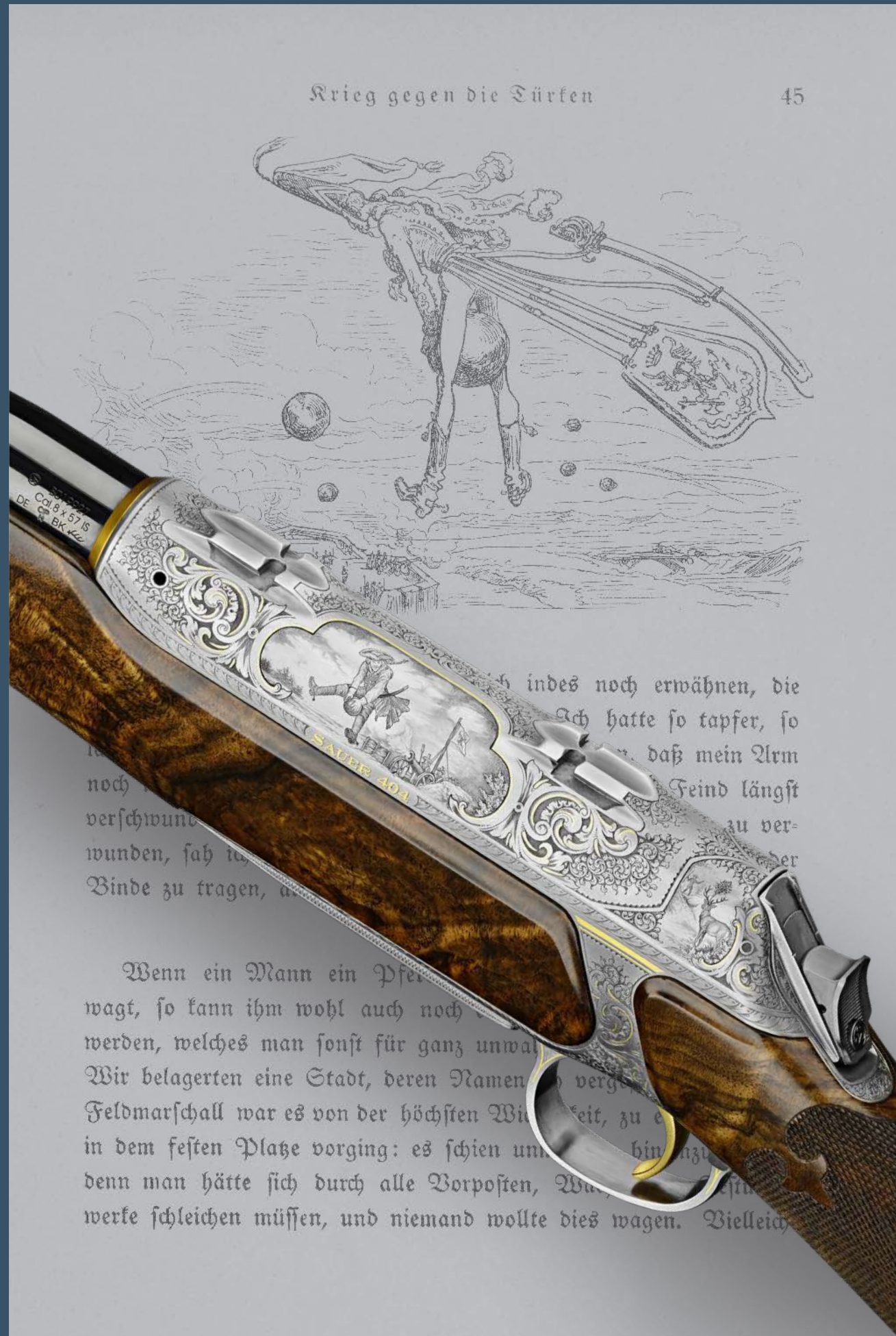
# ATELIER 1751



A SAUER REVEALS  
ITSELF SO VALUABLE  
TO ITS OWNER THAT IT  
NEVER LEAVES THE FAMILY.

A bolt action rifle from J.P. SAUER & SOHN probably cannot be made technically better. But every rifle can become a personality. True to this motto, the ATELIER 1751 of J.P. SAUER & SOHN knows no bounds of imagination and design when it comes to your individually manufactured rifle.





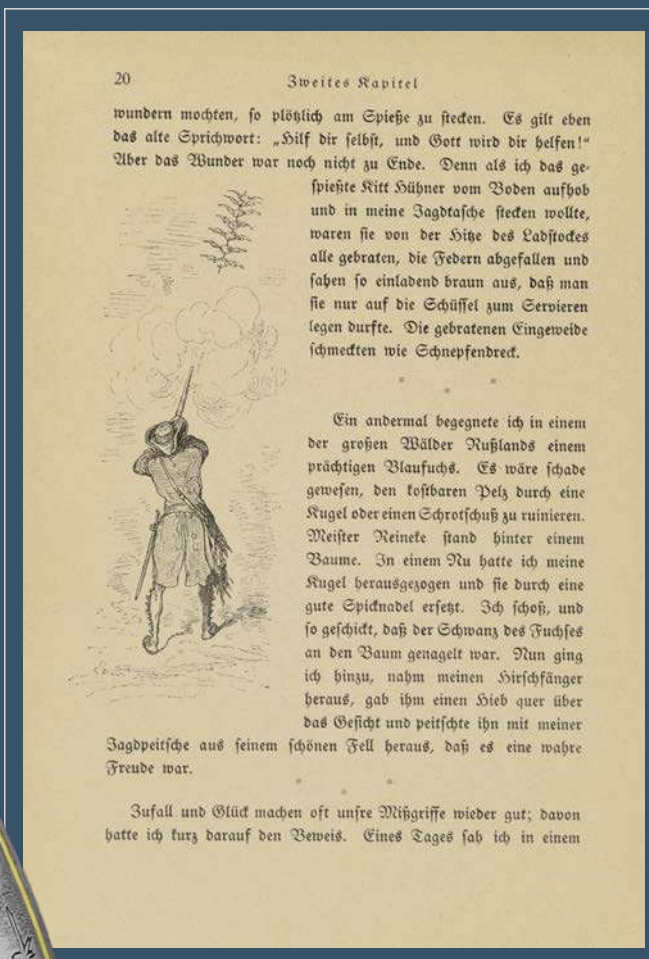
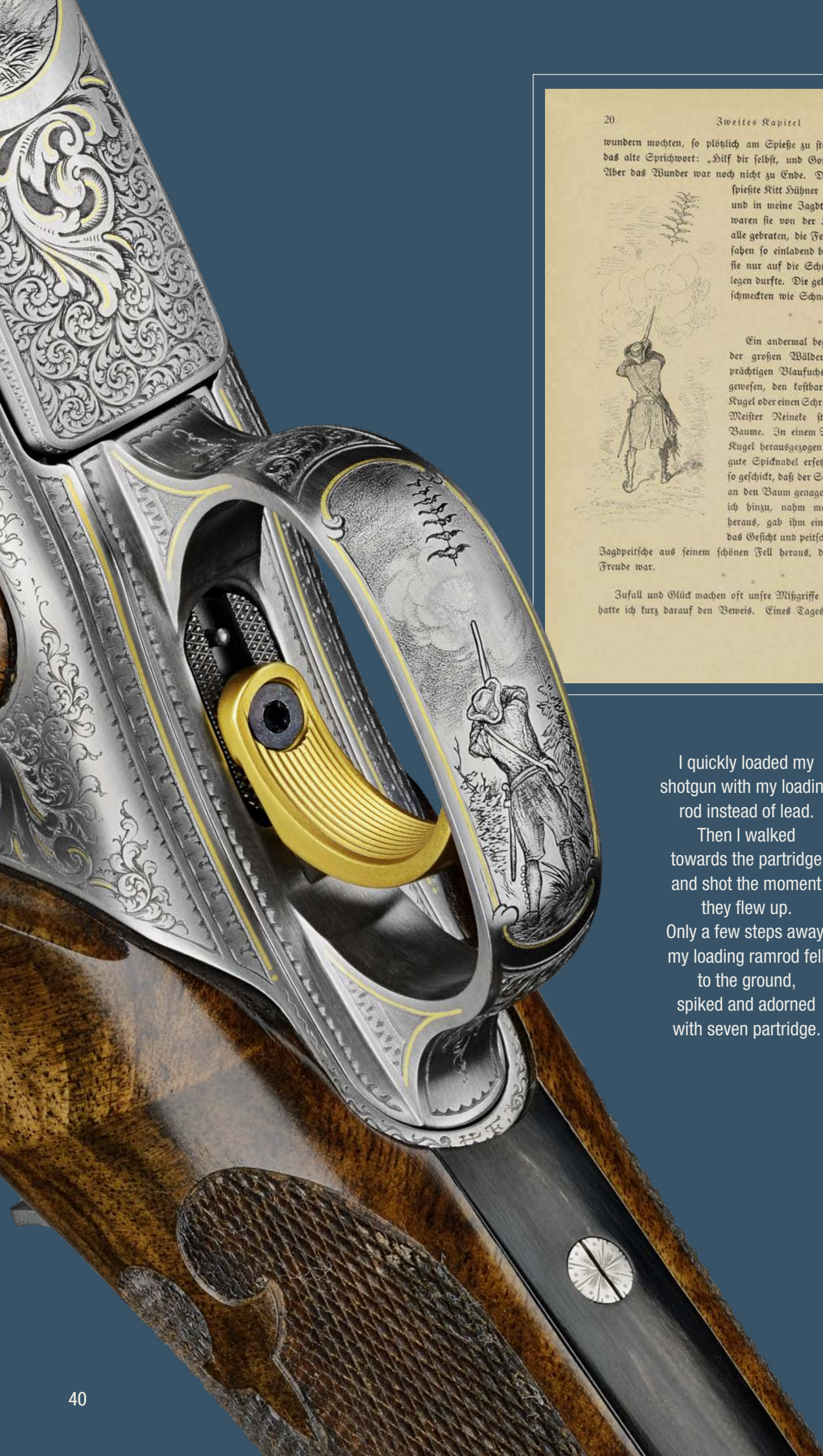
## SAUER 404 – “BARON VON MÜNCHHAUSEN”

A S404 Stutzen to mark the 300th birthday of the world-famous Baron Münchhausen. His lying tales retold through the Bulino engravings by Hendrik Frühauf, garnished with rococo arabesques and light english ornamentation in the style of the 19th century.

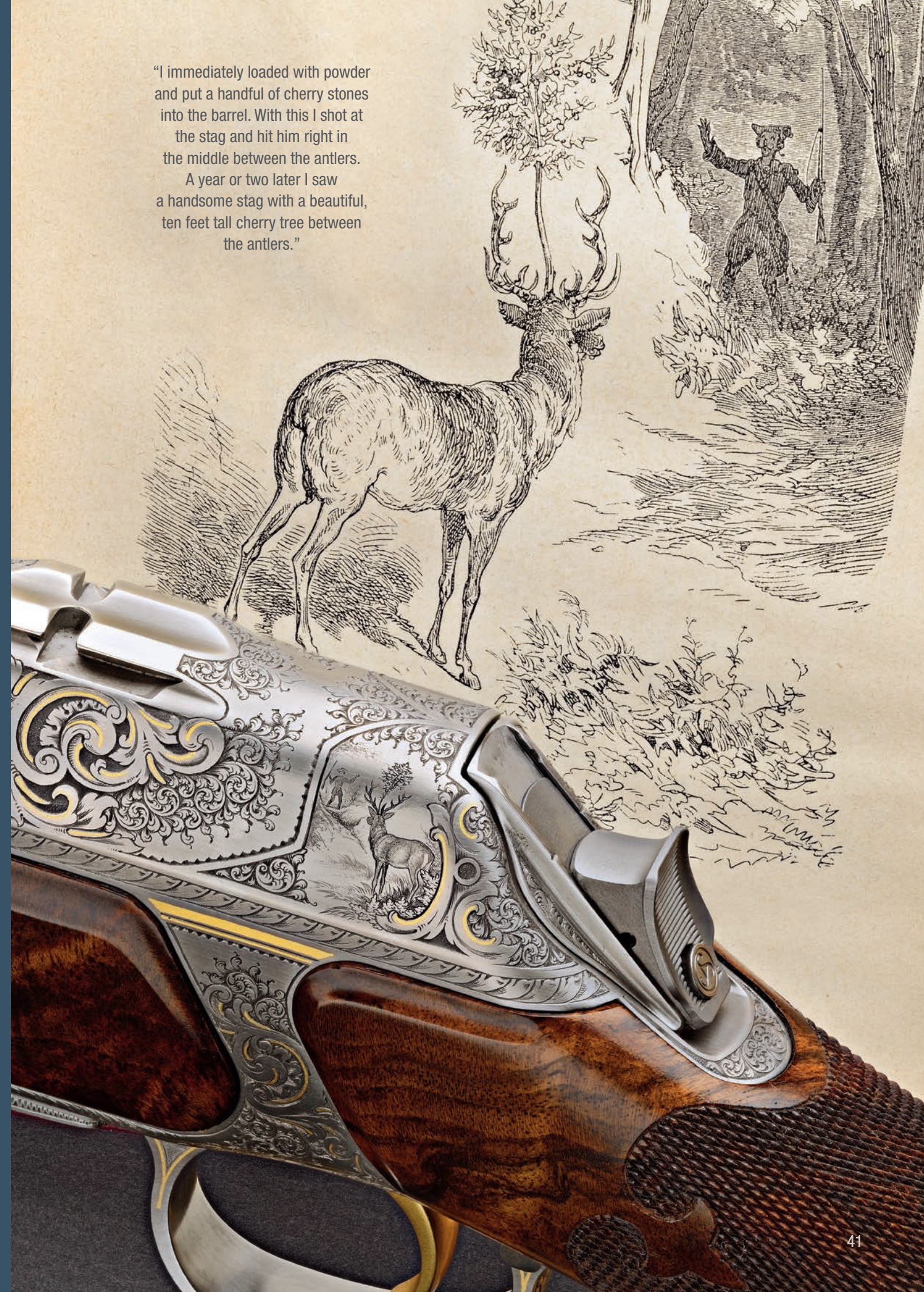
FROM THE REALM OF  
FANTASY







I quickly loaded my  
shotgun with my loading  
rod instead of lead.  
Then I walked  
towards the partridge  
and shot the moment  
they flew up.  
Only a few steps away,  
my loading ramrod fell  
to the ground,  
spiked and adorned  
with seven partridge.



"I immediately loaded with powder  
and put a handful of cherry stones  
into the barrel. With this I shot at  
the stag and hit him right in  
the middle between the antlers.  
A year or two later I saw  
a handsome stag with a beautiful,  
ten feet tall cherry tree between  
the antlers."



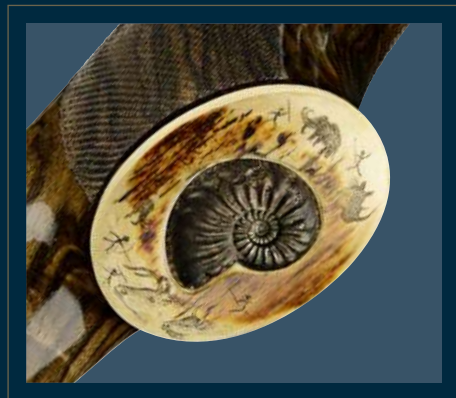


"I hid behind an oak tree when the angry boar tried to strike me with all its might, but hit the tree. Hoho, I thought, now I'll have you soon, and grabbed a stone with which I hammered so hard on its tusks that they bent even more, the boar could no longer get out and had to await my return from the next village to be able to bring it home alive."

Texts taken from:  
"Adventures and Travels of  
Baron von Münchhausen"  
by Gottfried August Bürger,  
Deutsche Verlags-Anstalt Stuttgart  
and Berlin 1900







## SAUER 404 – “STONE AGE”

A tribute to the hunters of the Stone Age, which brings hunting scenes for mammoths to life in an almost three-dimensional effect by the hand of master engraver Hendrik Frühauf.

This was achieved by combining numerous engraving techniques: From inlaid gold and silver sections to modelled landscapes, ornamentation and feather engravings. A fine gold thread was inlaid in the case of the “Stone Age” as well as in the magazine base. Tusks of the mammoths were accentuated by alloyed silver inlays. Fine parts, such as the hair of the mammoths, small stones or small cracks that appear on the rocks were engraved using feather engraving techniques.

The crowning element is the scrimshaw of a Stone Age hunting scene at the end of the buttstock, as well as the pistol grip cap with inlaid ammonite, which in turn is surrounded by a scrimshaw in the style of Stone Age cave paintings. All of this – just like the bolt knob – is of course made of genuine mammoth ivory.





# SAUER 404 “AT THE TREESTAND”

The realistic depiction of game in its natural surroundings is an artistic skill only master engravers are capable of in perfection. The ATELIER 1751 exclusively works with the best in their field in order to create artworks like this leopard engraving. The background which is inlaid in gold and delicately shaded, the feline predator dozing on the tree as well as all further details and the graphic overall design are the true proof that a handengraved Sauer & Sohn is right at the top when it comes to the so called league of “Best Guns”.





# SAUER 404 AVANTGARDE GRANDE LUX

Whether it is a personally selected wooden stock, an individually designed bolt knob, a personalised barrel root ring or special engravings on the receiver, magazine base or pistol grip cap: In order to make your choice easier or challenge your creativity, you will find a selection of “standard suggestions” from the ATELIER 1751 on the following pages.



AVANTGARDE GRANDE LUX  
OAK LEAVES



AVANTGARDE GRANDE LUX  
ACACIA THORNS



AVANTGARDE GRANDE LUX  
THISTLE LEAVES



## HAND-ENGRAVED – BECAUSE IT IS A SAUER

When we are talking about engraved firearms in the ATELIER 1751 at J.P. SAUER & SOHN, we speak of hand engraving. For generations every S 404 or S 303 has been crafted a 100 % by renowned and experienced master engravers with great attention to detail. The standard range of the ATELIER 1751 offers five different ornament engravings, making the choice of the animal engraving yours.



# HAND-ENGRAVED – BECAUSE IT IS A SAUER

Whether it is English scroll with roe deer, vine or thistle leaves with wild boar or African game with acacia thorns. Compose your engraved firearm according to your personal preferences and wishes. We turn your passion into eternal works of art.

## AVANTGARDE GRANDE LUX ENGLISH SCROLL



## AVANTGARDE GRANDE LUX VINE LEAVES





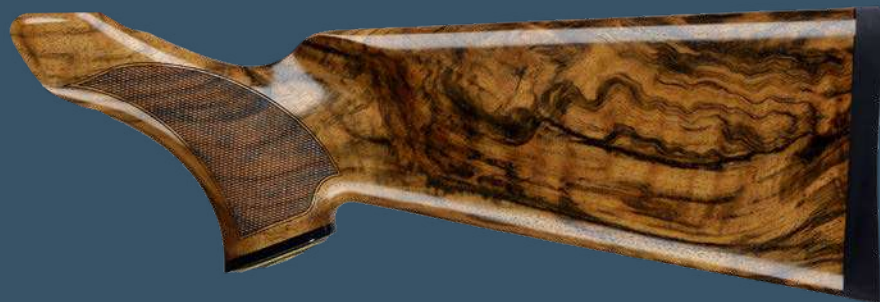
# FLAMES, CLOUDS, BIRDS EYES

Nothing else makes your hunting firearm more unique than an elegant stock. Every single of these one of a kind masterpieces fascinates the heart and the eye of each hunter through a formidable interplay of colour, pattern, light and shadow that has matured for centuries. In the ATELIER 1751 of J.P. SAUER & SOHN you can make your dream come true.



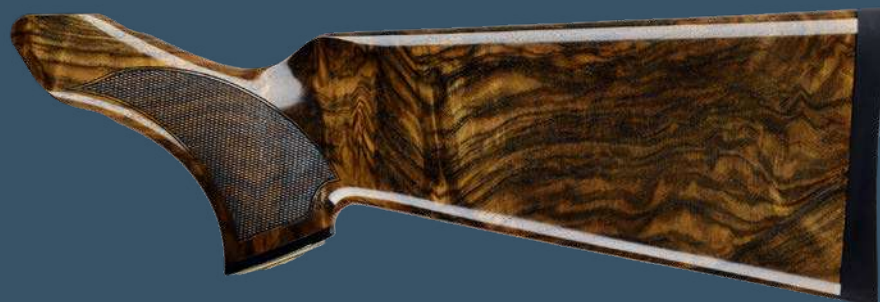
WOOD GRADE

5



WOOD GRADE

6



WOOD GRADE

7



Only the wood of the walnut is sufficiently fine-pored and at the same time has short and firm fibres. It “stands”, as the expert says, and this later characterises the robustness of the stock. Despite its hardness, walnut wood can be worked very well, finely milled and cut out if you remove the sidelock of a shotgun, you can clearly see how less wood is needed to resist a permanent recoil – as long as the wood is of suitable quality.

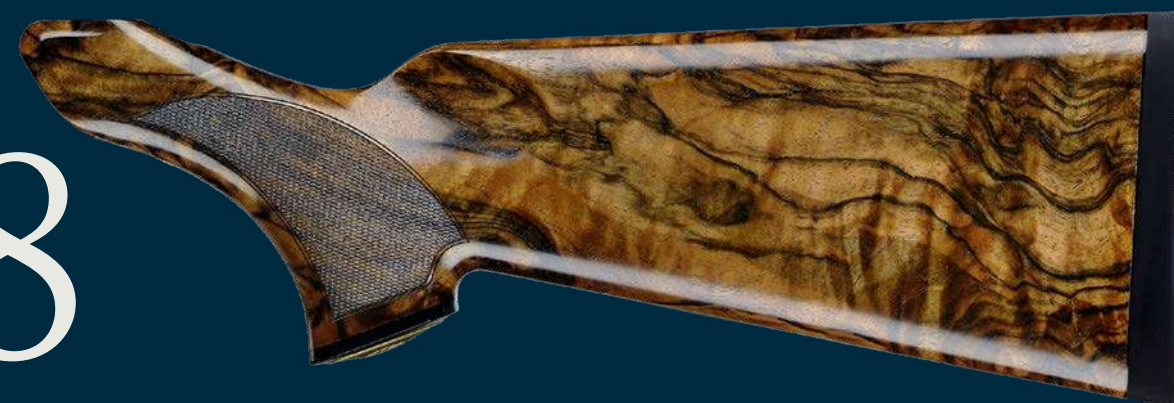
The really good pieces, from which the hands of experienced craftsmen create the fine wood for the fine rifles made by J.P. SAUER & SOHN do not grow in your neighbour’s garden. They mainly come from Turkey or the Caucasus region. In these regions the walnut is still a staple food and whole families live from the trade in walnut wood.

The harvest is however very modest. In order to filter out one or two top-class pieces and a dozen luxury category woods, a good 100 cubic metres of wood quickly become due. The reason: the most beautiful wood is hidden in the heart and root area. Cracks, inclusions and branches are however also concentrated in these areas. In other words: not every batch of the raw material supplied is usable for gun stocks.

The freshly sawn out cantels, as the blanks are also called, are first placed in the steam chamber for three to four days. There, internal parasites are killed and dissolved organic substances in the wood sap are exchanged for sterile water vapour.

WOOD GRADE

8



WOOD GRADE

9



Treated in this way, the cantels later prove largely immune to woodworm infestation. After the first drying in the air, their front sides are dipped in hot paraffin. This is to prevent the moisture from escaping too quickly during the months of air-drying in open warehouses and shrinkage cracks forming.

Air drying is complete when the relative humidity in the wood does not exceed 16 percent. The cantels are then placed in the heated drying chamber. There they are reduced by another ten percent moisture.

This drying in the heated chamber takes about three to four weeks. After that, the stock wood is put under the roof again for a few months to stabilise it, but this time without intermediate layers. Then it is solid, free of cracks and ready for processing. At J.P. SAUER & SOHN you have the option of choosing between 10 wood stock grades.

Striking marbling makes the stock rise in class. Likewise longitudinal stripes or isolated black veins as a contrast to the ground colour. In the highest

grades, there are samples with particularly intensive markings, wild grains all over, and those with rings, clouds and bird’s eyes on both sides. It is the balanced distribution that makes the noblest wooden stocks exquisite rarities.

On these pages, this becomes visible from grade 5 onwards: the light, but nevertheless striking grain becomes more contrasting and more pronounced with each further wood grade. With a honey-coloured basic tone, as wood grade 5 or 8, the dark veins stand out very clearly. Marbling - seen here very nicely on class 9 – increase with increasing wood grade.

Bird’s eyes form the top of the quality grade, provided they are distributed over the entire stock wood. They are the result of intergrowths in the tree, they are evidence of a very narrow ring structure and are correspondingly rare.



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WOOD GRADE  
10







**J.P. SAUER & SOHN**  
ESTABLISHED 1751

## SAUER 404 THE NOBLE DIFFERENCE

With the bolt action rifle S 404, J.P. SAUER & SOHN proudly presents the refined distillation of concentrated practical knowledge and 21<sup>st</sup> century technology that has been built upon the foundation of nearly 270 years J.P. SAUER & SOHN history.

The flagship of our product range epitomises no more and no less than the essence of our historically successful bolt action rifles. Like no other, the S 404 corresponds to the highest demands in terms of safety, precision and flexibility – today and in the future. It yet remains, what you neither can deny nor conjure up, only see, feel and sense: a timelessly beautiful bolt action rifle that has grown over generations and that is made for the generations to come.

This is perfection in its most elemental form or briefly:  
a real Sauer.





## SAUER 404 THE NOBLE DIFFERENCE



### INGENIOUSLY SIMPLE – SIMPLY INGENIOUS

The Sauer SUS universal key appears at first glance to be no more than a detachable fore-end sling swivel. Upon removal it is revealed to be a super stable German-made folding allen key that is essentially responsible for the individualisation of your S 404. As an onboard tool that is attached to the rifle sling, it can neither be forgotten nor get lost – thus providing utmost flexibility at all times.

### ADJUST, KNOW, SHOOT

An adjustable trigger featuring four different trigger pull weights that are individually adjustable is the perfect answer to the physiological effect chain of knowledge and acting. Would you ever go without the magnification scale on your variable rifle scope? Crisp 550, 750, 1,000 or 1,250 g (1.2, 1.6, 2.2 or 2.7 lb) leave no doubts that you are programmed for success already prior to taking your shot.

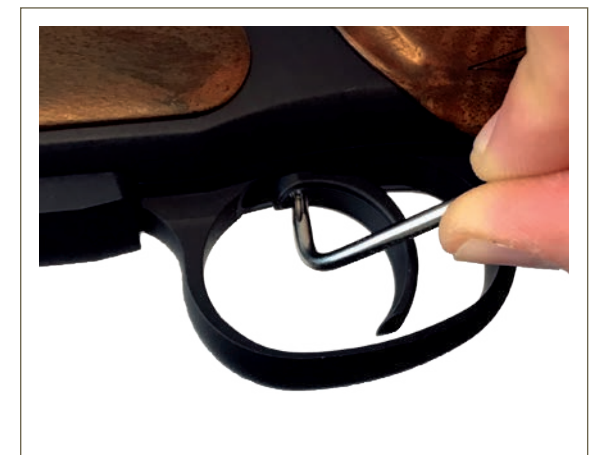


### 16 CALIBRES – ONE PROMISE

By introducing the S 200 in 1985, J.P. SAUER & SOHN has laid the foundation for the nimbus of unsurpassed precision. The key technology: Three clamping bolts in the receiver hold the barrel tension-free and six massive bolt lugs positioned directly behind the chamber lock the bolt. For more than 30 years now, this has been the formula for the easy interchange of barrels and calibres while providing match grade precision at the same time. A promise that will persist in the S 404 – for generations.

### IT IS YOUR GUN AFTER ALL

Every successful competition shooter knows: Only the optimum position of the shooting finger on the trigger blade provides proper trigger pull and controlled shooting without the risk of missing the target. With an 8 mm (0.3") adjustment range for length of pull and a left-to-right swivel range of 5 degrees, the S 404's extra-wide trigger blade guarantees each shooter optimal contact to reliably hit the target.





## SAUER 404 THE NOBLE DIFFERENCE



### MANUAL COCKING SYSTEM WITH SAVVY

The ergonomically perfect metal cocking slide on the bolt shroud allows the rifle to be cocked both comfortably and extremely silent. By pressing the button with the thumb, the cocking slide silently slides back into the uncocked position. In addition it is also possible to load and unload the rifle in the uncocked position: To do so, simply slide the cocking slide 2 mm forward and safely open the bolt.

### PERFECT ALLIANCE

The S 404's specially designed Sauer Universal Mount (SUM) combines an extremely low and elegant profile with absolute shooting stability and return to zero. This ensures that the shooter can focus on the target at lightning-fast speed and does not need to lift his head in order to use the full potential of accuracy. The SUM is available for all common mounting rails as well as for all ring diameters from 1 inch to 40 mm.



### PLAY IT SAFE AND GO MODULAR

Meeting your friends after hunting – do I leave the rifle in the car? Risks ahead? Not with the S 404. In just two simple steps the bolt head can be separated from the bolt body and conveniently disappears in your pocket. Firing the rifle therefore is totally impossible. Changing the bolt head for different calibres is just as safe and easy. This means: safety and modularity are combined the smart way.

### SIMPLY PERFECT

The perfect magazine lock must effectively prevent the unintentional unlocking of the magazine in any situation. The perfect magazine lock must be positioned where the magazine is operated – directly on the magazine button. The perfect magazine lock must be unlocked at lightning speed so that a full magazine is instantly available when the situation becomes critical. The perfect magazine lock is called the Sauer MagLock.





S 404 ELEGANCE

Confidently stylish, serene and masterful. The superior concept of the S 404 paired with a deluxe grade 5 walnut stock offers a timelessly beautiful bolt action rifle of technical and artistic perfection to the true aficionado.





## S404 STUTZEN SELECT

No other bolt action rifle epitomises traditional hunting as tasteful as a Stutzen. Yet no other bolt action rifle holds similar challenges when it comes to constant precision in all climate zones and over decades. What until recently has been close to the impossible, Sauer & Sohn has solved by integrating a one-of-a-kind Carbon Spine technology – an ultra accurate and under all conditions ultra reliable hunting rifle in the classic design of a full-stock beauty.



The carbon sandwich construction in the fore-end avoids twisting and warping of the wood in wet conditions and/or during temperature changes. This ensures constant precision over generations without any compromise of design.



## S 404 SILENCE TI

Silencer and rifle as a unit – not only optically attractive, but at the same time optimally balanced. The S 404 Silence TI with integral silencer made of Titanium is the rifle for the hunter who wants to hunt without hearing protection, but at the same time does not want to expose his hearing and that of his dog to the noise of the shot.



The continuously variable integral-silencer combination distributes the weight of the silencer over the entire length, thus providing less top-heaviness than an over- or an on-barrel integral. This type of construction design promises the hunter not only absolute control, but also a better swing performance – especially when shooting at moving targets.



## S 404 CLASSIC

The classic wood and metal design leaves no room for doubt that the owner of an S 404 Classic believes in the values of traditional gunmaking.



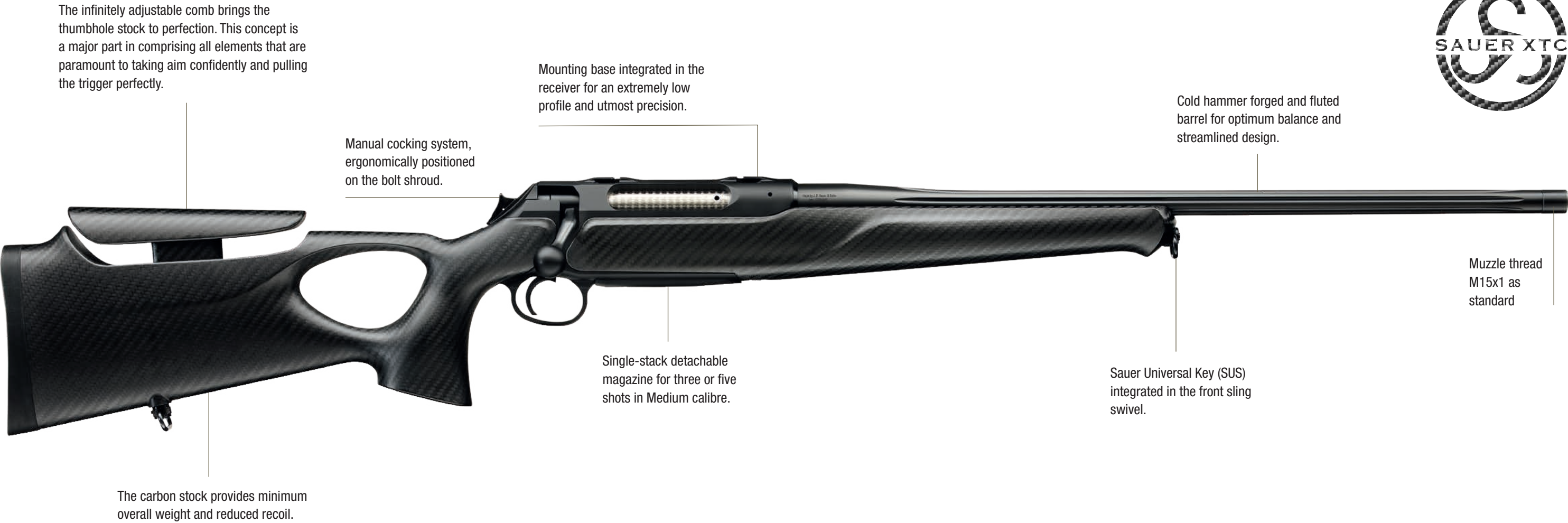
## S 404 ARTEMIS

Already when mounting the S 404 Artemis for the first time, this premium rifle for huntresses gives you the absolute confidence of shooting instinctively and hitting safely. It boasts a shorter stock that is optimised around the pistol grip to perfectly provide both control of the rifle and optimal trigger contact.



S 404 SYNCHRO XTC

The S 404 Synchro XTC perfectly shows how timeless gun making with cutting-edge materials is done. The handcrafted stock made of meticulously laid carbon fibres gives the Synchro XTC its extremely low overall weight of only 2.7 kg (5.9 lb) and provides, in combination with the fluted barrel, optimum balance. At the same time the shock-absorbing carbon considerably reduces the recoil.



The infinitely adjustable comb brings the thumbhole stock to perfection. This concept is a major part in comprising all elements that are paramount to taking aim confidently and pulling the trigger perfectly.

Manual cocking system, ergonomically positioned on the bolt shroud.

Mounting base integrated in the receiver for an extremely low profile and utmost precision.

Single-stack detachable magazine for three or five shots in Medium calibre.

Cold hammer forged and fluted barrel for optimum balance and streamlined design.

Muzzle thread M15x1 as standard

Sauer Universal Key (SUS) integrated in the front sling swivel.

The carbon stock provides minimum overall weight and reduced recoil.





## S404 SYNCHRO XTC CAMO

All the advantages of an S404 paired with a handcrafted high-tech carbon stock, which is given an individual camouflage pattern. This makes every S404 Synchro XTC Camo not only a lightweight of about 2.7 kg, but is also always unique.





## S 404 CLASSIC XT

The uncompromising all-rounder for all requirements and every hunting situation. Modular, ergonomic, precise and functional like any other S 404, the Classic XT convinces with its absolutely robust and aesthetic polymer stock.



## S 404 SYNCHRO XT

All the advantages of the Classic XT are complemented by a thumbhole stock with adjustable cheek piece to form the S 404 Synchro XT. This rifle not only promises its owner a maximum in ergonomics, stability and shooting comfort but also keeps this promise in any situation.



## SAUER 404 CARBON FLEXPPO BIPOD



### STABILISING LIGHTWEIGHT

The Sauer Carbon FlexPro Bipod was especially designed for long-range shots with the S 404. It can rapidly be attached via the front sling swivel bushing to provide absolute stability and utmost shooting comfort.



The best thing about it however is: The handy lightweight can easily be folded and carried on the rifle when locked. Furthermore the carbon bipod can completely be removed from the fore-end with a touch of a button and stowed in the backpack.

## SAUER 404 SILENCER TITANIUM PRO

### LIGHTWEIGHT AND SILENT

Like no other, the Titanium Pro silencer combines quality, performance und practicality. Thanks to its ultra lightweight titanium core, it is not only indestructible, but also hardly perceptible when being mounted on the rifle. Yet, you will noticeably feel its noise-reducing effect when shooting.



Because of its practical, tool-free disassembly, the Titanium Pro silencer can be cleaned very easily. Its streamlined shape does not only give the silencer its elegant look but also turns it into a reliable companion even when the going gets tough. You will not even get caught on small branches while stalking. The Titanium Pro is not more and not less than the perfect combination of form and function.







#### ABS COMPACT CASE I

Its thought out modularity makes the S 404 the perfect travelling companion. Especially for this purpose we have designed a perfect and inconspicuous transport case with extremely handy dimensions of only 84x18x14 cm (33.1x7.1x5.5").



#### ABS COMPACT CASE II

You cannot transport two firearms more comfortable or discreet than with the ABS Compact Case II. Featuring outer dimensions of 84x24x14 cm (33.1x9.4x5.5"), the Compact Case II provides ample space for one firearm including interchangeable barrel and second rifle scope as well as the Titanium Pro silencer and the Flexpro bipod.

## SAUER 404 CASES COMPACT COMPANIONS

An ingenious rifle has deserved an ingenious case that perfectly combines maximum protection, minimum dimensions and an elegant design. No matter which model you choose – these beautiful and practical companions are only outperformed by their content.



#### CARBON COMPACT CASE

The carbon case is a true high tech statement when it comes to technology and design. It is not only a must-have for the owner of a S 404 Synchro XTC, but also for those enjoying the best materials and a premium look.



Smart solution: All S 404 cases can be carried comfortably over the shoulder using the rifle sling. Simply click in the sling swivels – and your are ready to go.







**J.P. SAUER & SOHN**  
ESTABLISHED 1751

## SAUER 101 TRADITIONAL COMMITMENT

The S 101 is the premium rifle for hunters who prefer a classic firearm without a modular system but do not want to forego the legendary Sauer characteristics like precision, smooth bolt operation, reliability and perfect balance.

Completely designed in traditional style, the S 101 is nevertheless packed with unique details inspired by the Sauer premium class. A rifle was born which will still inspire our granddaughters and grandsons.





S101 GTI

The S 101 GTI is at the top of its class when it comes to ergonomics. The crucial detail for relaxed and accurate shooting is its height-adjustable comb. This means ideal alignment of the eye and the rifle scope, relaxed posture of the hand and optimal trigger pull. In addition the S 101 GTI comes with further top features like a barrel with muzzle thread, detachable sling swivels as well as a bipod adapter.





## S101 ARTEMIS

The optimum stock dimensions for ladies are the heart of the S101 Artemis. Compact stock length, a sleek pistol grip and a reduced distance between trigger and shooting hand form the three pillars on which the perfect fit for huntresses rests. Not only the stock but the whole setup is designed to impress. Thanks to the 51 cm barrel the Artemis captivates with its outstanding balance at an overall weight below three kilograms.





## S101 CLASSIC

As the name already suggests, the S101 Classic is the classic entry-level model into the S101 family. Due to the slim lines of its full stock made of walnut burl and its elegant Schnabel forearm, the S101 Classic reflects the tradition of timelessly beautiful hunting rifles from J.P. SAUER & SOHN.



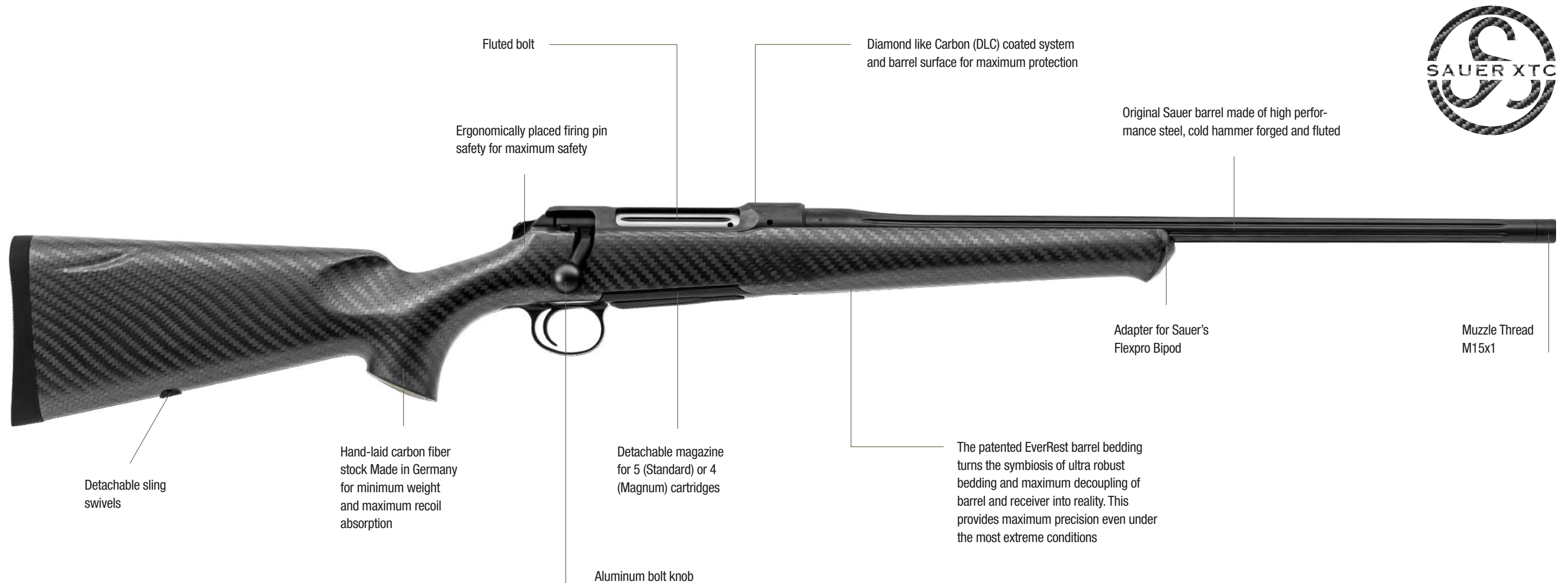
## S101 SELECT

Featuring a modern laser grain on the walnut stock and a traditional jeweled bolt body, the S101 Select is the perfect example for the elegant bond of solid gunmaking and revolutionary wood processing.



## S101 HIGHLAND XTC

Sauer's new, perfectly balanced all round rifle. Equipped with a hand laid real carbon fiber stock, fluted barrel including muzzle thread, fluted bolt and all top-features of the S101 line. Everything with a total record weight from 2.455 grams (5.4 lbs).





## S101 CLASSIC XT

When you can no longer improve on technology, all that remains is to protect it even better. The rugged polymer stock of the S 101 Classic XT defies all adversities and provides a secure and silent handling thanks to its Soft Touch Coating.



## S101 CLASSIC XTA

The successful characteristics of the S 101 Classic XT are complemented by the Classic XTA with the height-adjustable ERGO MAX comb. The stock's height can be adjusted individually to the hunter's needs and allows for the perfect alignment of the eye to the reticle of your scope.





**J.P. SAUER & SOHN**  
ESTABLISHED 1751

SAUER 100  
THE BEST OF ITS CLASS

Besides reliability and best craftsmanship, the S 100 combines all necessary characteristics of a contemporary hunting rifle from J.P. SAUER & SOHN. Everything is just right: performance, quality, price.

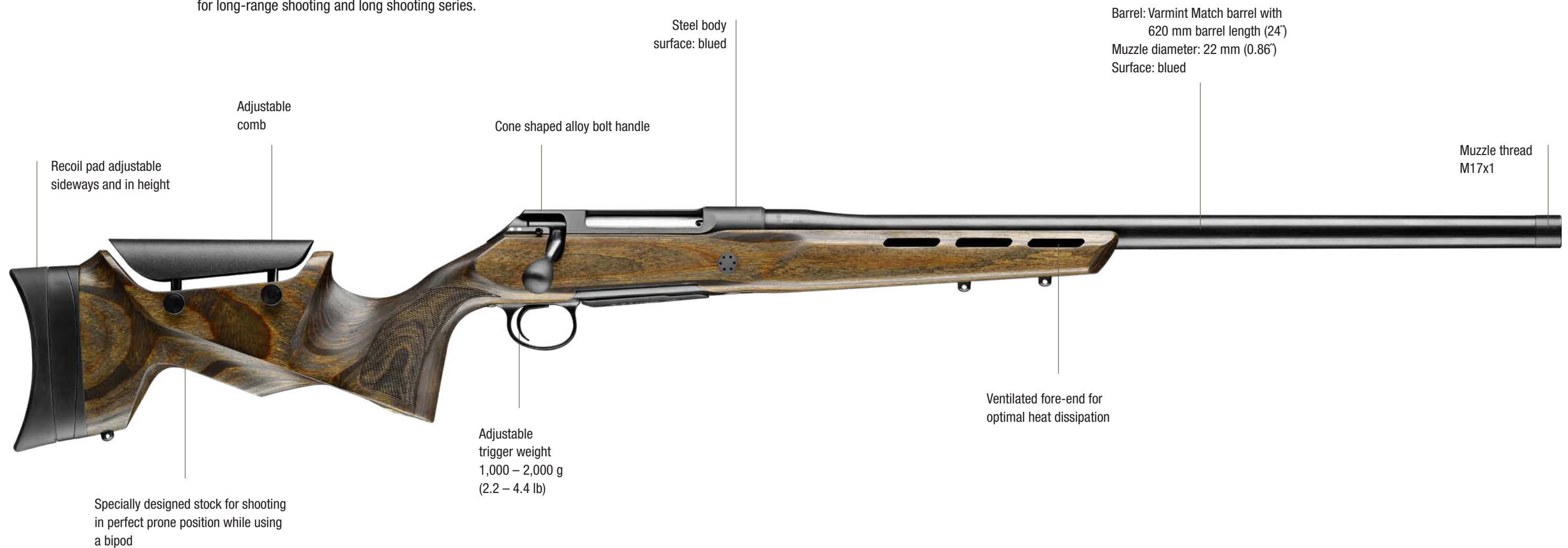
With the S 100, J.P. SAUER & SOHN has raised the standard for entry-level bolt action rifles to a whole new level. Its compelling features like the adjustable single-stage trigger, a three-position safety, the cold hammer forged barrel, Sauer's famous smooth bolt motion and the elegant and ergonomic stock geometry inspired by the successful S 404 and S 101 bolt action rifles make the S 100 the measure of all things in its class.





## S100 FIELDSHOOT

Target shooting or varmint hunting: The new S 100 Fieldshoot is the perfect choice when maximum focus on the target is paramount. From the outside the rifle captivates through a laminate wood stock with a dark oil finish that can be adjusted individually to the shooter's needs. In addition, the 620 mm (24") long Varmint Match barrel with 22 mm (0.86") taper makes the Fieldshoot a precision-guarantee for long-range shooting and long shooting series.





## S100 CLASSIC XT

Quality made in Germany, precision made by Sauer: Featuring a handy and robust polymer stock, the S100 Classic XT offers unrivalled value for money.



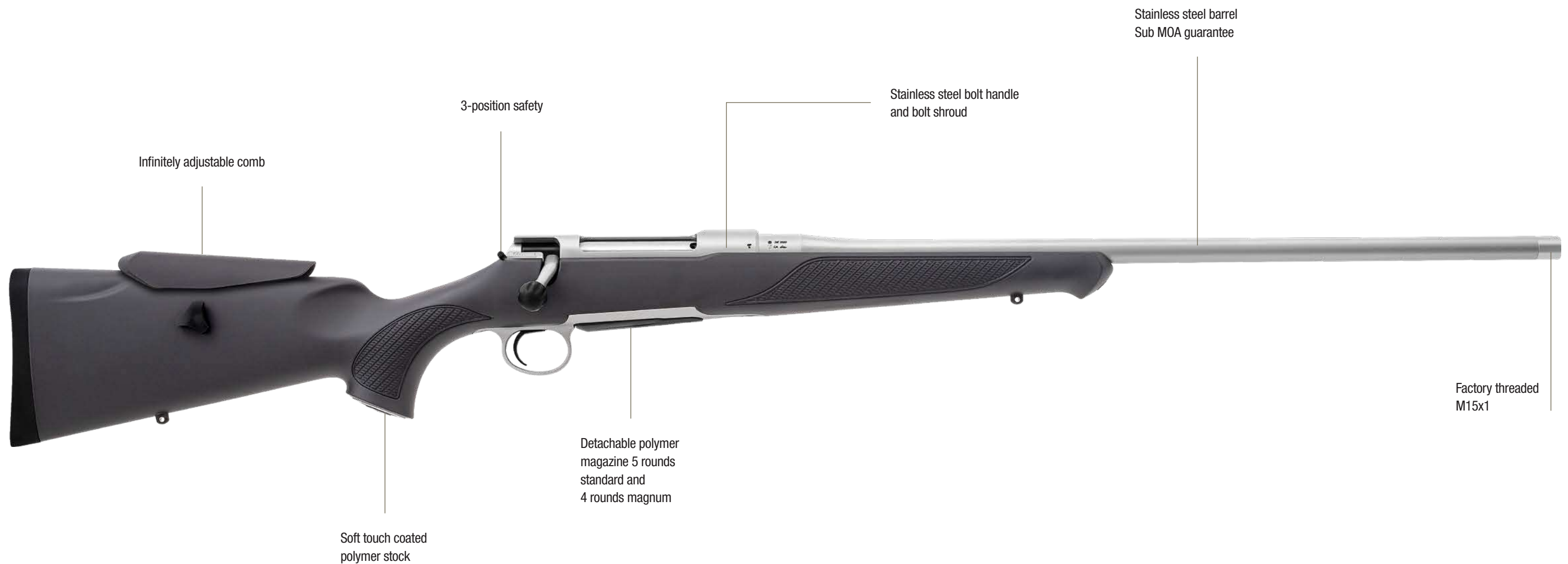
## S100 CLASSIC

The model Classic is the tasteful entry into the world of the S100. The robust DURA-BEECH wooden stock and the matt burnished barrel surface give this rifle the appearance of a traditional tool.



## S100 STAINLESS XTA

The brand new S 100 Stainless XTA combines outdoor durability, shooting ergonomics and elegance in one rifle.







**J.P. SAUER & SOHN**  
ESTABLISHED 1751

THE NEW SAUER 303  
FINE. FAST. FIRST.

**When beaters are shouting and dogs are barking while shortly after boars are rushing out from underneath the thicket, it is time for the semi-automatic rifle S 303.**

Our new S 303 combines a classy appearance with utmost efficiency and like a double rifle, provides the safe follow-up shot without manual reloading. Yet, this rifle has even more to offer: The semi-automatic mechanism reduces recoil and muzzle flip by almost 30 percent while the precision remains unerring at all times. This makes the new S 303 the unchallenged queen of hunting.







#### IN A FLASH

Integrated in the buttstock of your rifle, the Mini Universal Key (MUS) appears at first glance to be no more than a detachable sling swivel. Upon removal, it is revealed to be a super stable allen key with which the fore-end and buttstock can be dismantled in a flash without using any other tool. This is not only brilliant while traveling, but also when the rifle gets dirty on a driven hunt and quickly has to be cleaned.

#### PROTECTED AGAINST DIRT

The hard chrome-plated bore provides a durable protection against corrosion. This enhances the lifetime of your S 303, given that the rifle is cleaned regularly within the necessary intervals.



#### OPTIMISED DESIGN ON THE INSIDE AND OUTSIDE

The S 303's completely redesigned system turns the new semi-automatic rifle into a reliable and controllable hunting companion.

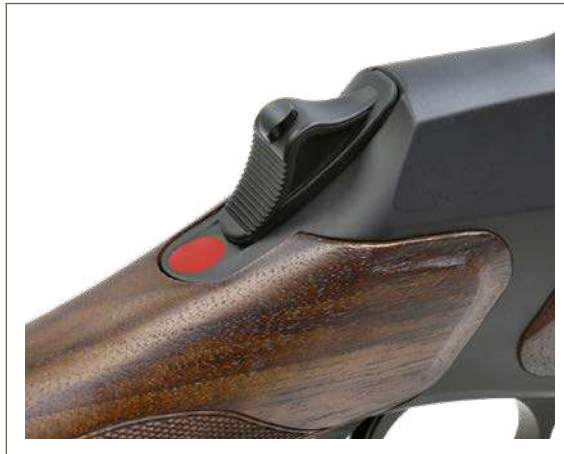
#### BLACK MAGIC TRIGGER

Adequate trigger pull for driven hunts, breaks like glass with accurate long-range shots: Breathtaking 950 g trigger pull weight make the S 303 a perfect companion for any hunting situation.





## SAUER 303

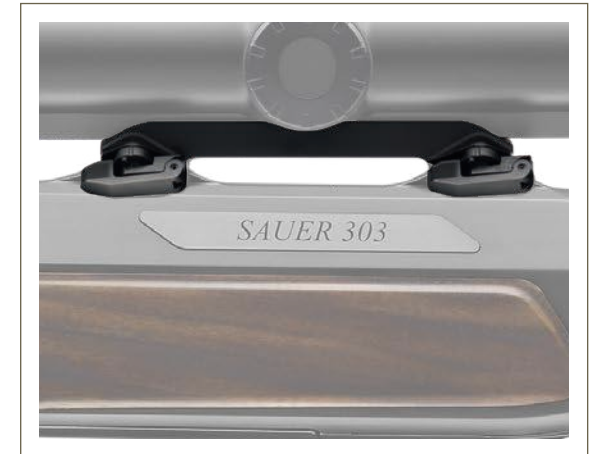


### EASILY COCKED

As with the S 404, the S 303's ergonomically perfect and smooth metal cocking slide on the bolt shroud also allows the rifle to be cocked both comfortably and extremely silent. By pressing the button with the thumb, the cocking slide silently slides back into the uncocked position. In addition it is also possible to load and unload the rifle in the uncocked position: To do so, simply tap the cocking slide and safely open the S 303.

### ONE FOR ALL

From now on, the S 404's proven and return to zero Sauer Universal Mount (SUM) also is the measure of all things on the new S 303. This ensures that the shooter can focus on the target at lightning-fast speed and does not need to lift his head in order to use the full potential of accuracy. The SUM is available for all common mounting rails as well as for all ring diameters from 1 inch to 40 mm.



### EXCELLENT RELIABILITY

Its optimised gas operation ensures the S 303's excellent reliability and long service life. Its steel construction additionally provides the rifle's desired top-heaviness and thus ensures optimum swing characteristics when shooting at moving game.

### PERFECTLY SAFE

The proven and popular magazine lock MagLock now also secures the magazine of the S 303. Thanks to its optimum position, it does not only prevent unintentional magazine loss, but literally is unlocked at one single stroke when a new magazine must be available rapidly.





## S 303 SELECT

Ergonomics in classic design: The new S 303 now also comes with a wooden stock boasting an elegant and striking laser line grain. The S 303 ErgoLift Select additionally features a wooden comb that can individually be adjusted using the Sauer Mini Universal Key (MUS) which is integrated in the sling swivel.



## S 303 ARTEMIS

Shorter buttstock, adapted pitch and slim pistol grip: The S 303 Artemis is our first semi-automatic rifle that is tailored to the specific body dimensions of women and petite shooters.



## S 303 CLASSIC XT

Thanks to its ultra-rugged synthetic stock, the S 303 Classic XT is the all round semi-automatic rifle for ambitious hunters – for every kind of hunting and in any weather.



## S 303 SYNCHRO XT

With its robust and ergonomically sophisticated thumbhole stock and adjustable comb, the S 303 Synchro XT impressively proves that an elegant hunting rifle does not necessarily need a wooden stock.





### ABS COMPACT CASE I

Now also suited for the new S 303, further information on page 82.



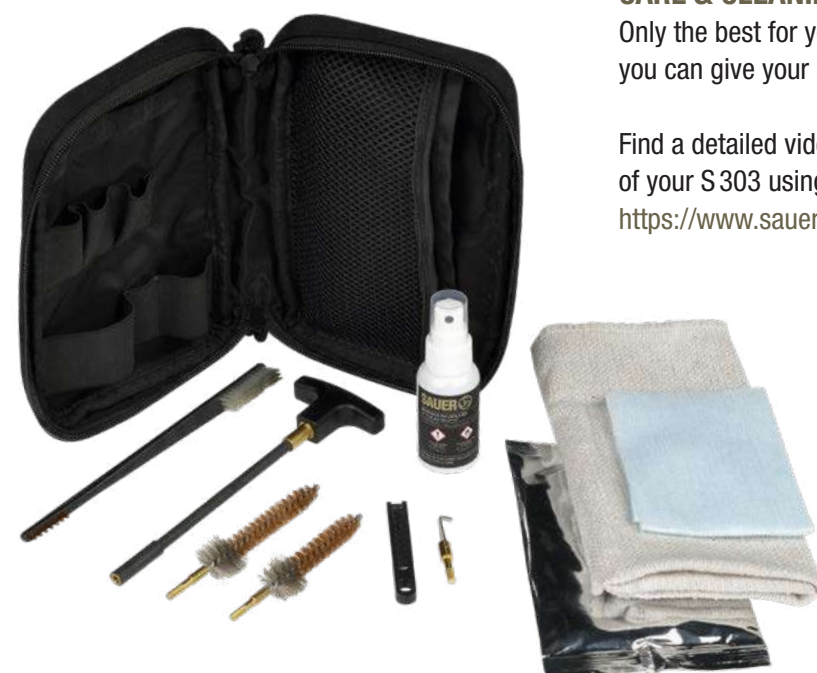
### SUM MOUNT

The Sauer Universal Mount (SUM) now does not only fit the S 404, but also the S 303. This means: One and the same rifle scope as well as one and the same mount can be used for both the S 404 and the S 303.



### SAUER BORE BLITZ

The barrel cleaning cord "to go". Just pull it two to three times through the barrel and it will shine like new.



### CARE & CLEANING KIT

Only the best for your S 303: Thanks to this cleaning kit you can give your S 303 the care it needs after tough use.

Find a detailed video clip about the perfect cleaning of your S 303 using the care and cleaning kit at <https://www.sauer.de/en/care-cleaning-kit/>



### SAUER HUNTING BELT

#### The backpack alternative

Who hasn't experienced it: there's not enough space in the pockets of your pants and jacket for everything you need when you're out hunting or stalking, but a backpack is not an alternative because it takes up too much space on a narrow stand.







**J.P. SAUER & SOHN**  
ESTABLISHED 1751

## SAUER SHOTGUNS MILESTONES OF FINE HUNTING

**Since 1751, J.P. SAUER & SOHN  
has inspired generations of hunters with true  
milestones in the history of shotguns.**

Be it the legendary Meisterwerk Shotgun at the end of the 19<sup>th</sup> century, the first almost completely machine-made double-barrel hammer shotgun “Reiher” in 1925, the first Sauer over and under shotgun of 1933 or the successful and popular cooperation products with other gun manufacturers between the 1960s and 1990s.

Until today, all these models are a synonym for hunting shotguns of superior design. Following this tradition Sauer & Sohn still presents a complete shotgun range that fascinates huntresses and hunters equally through uncompromising performance, unrivalled balance and timeless beauty.







## SAUER MEISTERWERK SHOTGUN

More than 100 years ago, J.P. SAUER & SOHN created a symbol of perfection – the Meisterwerk shotgun. The fine art of gunmaking brings this myth to life again. The original Sauer & Sohn sidelock is probably the only one of its kind which may call itself perfect. In cooperation with master gunsmith Marko Frühauf and master engraver Hendrik Frühauf a side by side shotgun was born, that does not need to compete with anything. Because it is the benchmark.





OVER AND UNDER SHOTGUN  
APOLLON 12

Only through the smart combination of premium materials, indestructible design and dynamic elegance, top-class over and under shotguns are born. When a sensational swing meets an extremely crisp trigger, the formula for successful hunting is created or just simply called the Sauer Apollon.





OVER AND UNDER SHOTGUN  
ARTEMIS 12

The Sauer Artemis continues the success story of J.P. SAUER & SOHN's lady models. Outstanding shape and harmonious lines as well as the consequent adaptation of the stock dimensions to feminine physiognomy guarantee that she hits with her.







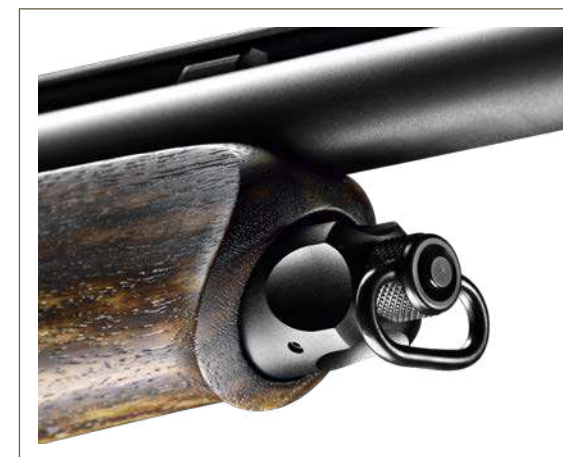
The Ergofit inlays allow to individually adjust drop and cast to both right- and left-handed shooters.



## SEMI-AUTOMATIC SHOTGUN SL5

The moment a flock of ducks is crossing the sky in optimum shooting distance, all shotguns are mounted. Rapid shots make a trio of bright-feathered drakes fall from heaven. With the semi-auto shotgun SL5, triples are not left to chance. Sauer's youngest shotgun scion combines the power of a semi-automatic with the balance and "shootability" of a classic hunting shotgun. Finally its elegant design perfectly rounds off this "triad".

The sling swivels can easily be removed at the push of a button and allow that the rifle sling is stowed where it belongs: in the case.





SEMI-AUTOMATIC SHOTGUN SL5  
INSTINCTIVE SPEED, TIMELESS ELEGANCE

The first semi-automatic shotgun by J.P. SAUER & SOHN is the best proof that a semi auto can be an eye-catcher. Just like the outer qualities, also the inner values are captivating: From recoil pad to muzzle all technical top features that make up a top-class shotgun are combined.







**J.P. SAUER & SOHN**  
ESTABLISHED 1751

## ACCESSORIES FOR PROFESSIONALS

**Your Sauer is more than just a firearm.  
It is a statement of the way and manner you hunt.**

The original accessory range of J.P. SAUER & SOHN underlines the elegance and reliability of your Sauer. Premium products that do not only represent the character of your rifle or shotgun but above all their own. Of course in the well-known quality of Sauer & Sohn.







#### ERGO REST RIFLE SLING

Anti-slip, wide shoulder pad as well as soft, double-lined fore-end rest. Available in brown, green, black and orange with Sauer logo.



#### SCOPE MOUNT HEXALOCK

The Sauer HexaLock is the ideal mount for the S 100 and S 101. A low profile, 100 % return to zero and simple, comfortable operation.



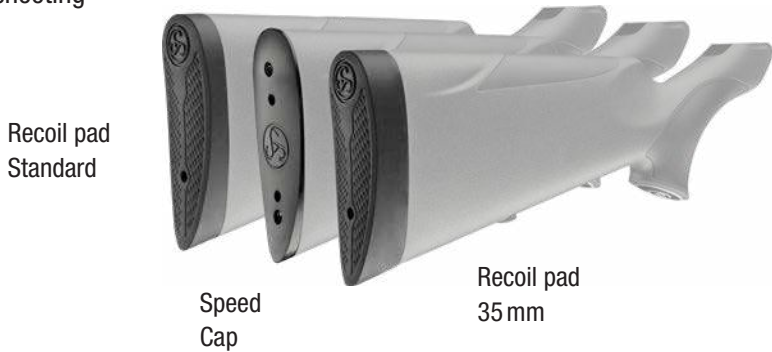
#### RIFLE CASE CORDURA

Robust Cordura case for your Sauer rifle with separate pocket for further equipment. Available in two sizes. (short: 45 inch, long: 51 inch)



**RECOIL PAD**

With all Sauer synthetic stocks you can choose between three recoil pads which of course can be retrofitted and make the rifle fit your individual body size. Above all the Speed Cap allows for fast mounting and a better shooting position with thick winter clothes.



**SILENCER TITANIUM PRO AND SILENCER COVER**

Besides its outstanding technical characteristics, the Sauer silencer Titanium Pro stands out through its low weight, slim and streamlined shape and convenient disassembly for easy cleaning and care. The fitting silencer cover prevents unwanted noise during the hunt and allows longer series of shots without mirage.



**SAUER HUNTING BELT**  
**The backpack alternative**

Who hasn't experienced it: there's not enough space in the pockets of your pants and jacket for everything you need when you're out hunting or stalking, but a backpack is not an alternative because it takes up too much space on a narrow stand.



**MUZZLE THREAD AND MUZZLE BRAKE**

A muzzle thread is optionally available for all Sauer rifles. Combined with the removable DUAL BRAKE muzzle brake the recoil is decreased while increasing shooting comfort and accuracy.



**SAUER BORE BLITZ**

The cleaning cord "to go". Just pull it through two to three times through the barrel and it will shine like new.



**OPEN SIGHTS**

There are two different sights available for all Sauer rifles. Both sight options are adjustable for windage and elevation. The high-contrast "Semi Auto" cannot be beaten when used on driven hunts, while the black-on-black sights are the top choice for all-around usability.



SAUER  
MAGAZINE-OVERVIEW

Sauer 404 Magazine

3-Round Magazine



5-Round Magazine



8-Round Magazine



Sauer 100 and Sauer 101 Magazine

5-Round Magazine



10-Round Magazine

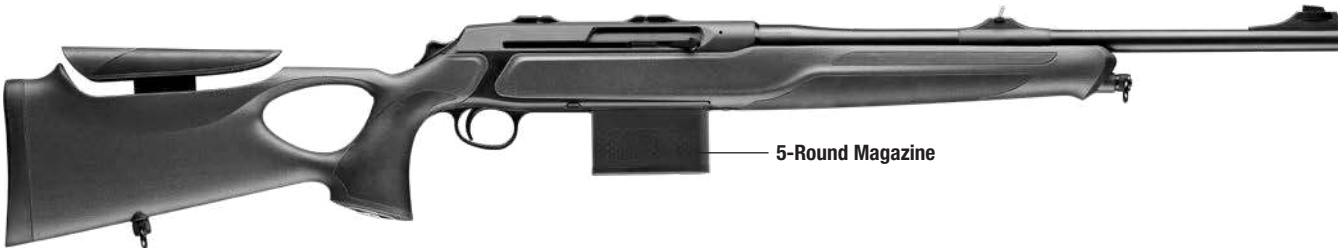


Sauer 303 Magazine

2-Round Magazine



5-Round Magazine







#### **HUNTING KNIFE STAG**

10 cm (3,94 inch) long blade made of Sandvik 60 HRC steel. Real stag horn handle, matt finished silver plates incl. robust saddle leather sheath.



#### **HUNTING SKINNER MOUFLON**

Grip plates made of elegant mouflon horn, 7.5 cm (2,95 inch) blade in Sandvik 60 HRC steel, brown saddle leather sheath.

## **CLASSY BLADES**

Those hunting with a Sauer, hunt in style. With a Sauer hunting knife you can look after your game as classy as you have harvested it. As with the rifles, Sauer & Sohn also gives special attention to precise workmanship, premium quality and tasteful design when it comes to hunting knives.



#### **HUNTING KNIFE WALNUT**

8.5 cm (3.47 inch) long drop point blade made of 440 stainless steel, with walnut grip plates and saddle leather sheath.



#### **HUNTING SKINNER WALNUT**

Hunting knife with skinning hook and 7 cm (2.76 inch) long 440 stainless steel blade, with walnut grip plates and saddle leather sheath.







Sauer 404 Barrels & Calibers				
Caliber		Barrel length	420 mm / 16 inch*	470 mm / 18 inch*
		Twist rate	Contour ST	Contour ST
Mini	.222 Rem.	254 mm / 10 inch	–	–
	.223 Rem.	254 mm / 10 inch	–	–
Medium	.243 Win.	254 mm / 10 inch	–	○
	6,5x55 SE	220 mm / 9 inch	–	–
	6,5 Creedmoor	220 mm / 9 inch	–	–
	.270 Win.	254 mm / 10 inch	–	–
	7x64	220 mm / 9 inch	–	–
	.308 Win.	279 mm / 11 inch	○	○
	.30-06 Spring.	279 mm / 11 inch	○	○
	8x57 IS	240 mm / 9 inch	○	○
	9,3x62	360 mm / 14 inch	○	○
	7mm Rem. Mag.	240 mm / 9 inch	–	–
Magnum	.300 Win. Mag.	279 mm / 11 inch	–	–
	8x68 S	279 mm / 11 inch	–	–
	10,3x68 Mag.	450 mm / 18 inch	–	–
	.375 H&H	305 mm / 12 inch	–	–
Swiss	10,3x60 R	450 mm / 18 inch	–	–

● serial configuration // ○ optional // – not available // All information subject to change without notice.

510 mm / 20 inch		560 mm / 22 inch		620 mm / 24 inch		650 mm / 25 inch**		700 mm / 27 inch
Contour ST	Contour H	Contour ST	Contour H	Contour ST	Contour H	Contour ST	Contour H	Contour ST
○	○	●	○	–	–	–	–	–
○	○	●	○	–	–	–	○	–
○	○	●	○	–	–	–	○	–
○	○	●	○	○	○	–	○	–
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○	○	●	○	○	○	–	–	–
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–	–	–	–	–	●	–	–	–
–	–	–	–	–	–	–	–	●

\* Barrel lengths 420 and 470 mm always without sights and with M15x1

\*\* Barrel length 650 mm always without sights



Sauer 404 Dimensions & Weights				
	Elegance	Artemis	Classic	Stutzen
Weight standard calibers	from 3,220 g / 7.1 lbs	from 3,000 g / 6.6 lbs	from 3,220 g / 7.1 lbs	from 3,220 g / 7.1 lbs
Weight magnum calibers	from 3,340 g / 7.4 lbs	from 3,220 g / 7.1 lbs	from 3,340 g / 7.4 lbs	–
Barrel length standard calibers	560 mm / 22 inch	510 mm / 20 inch	560 mm / 22 inch	510 mm / 20 inch
Barrel lengths magnum calibers	620 mm / 24 inch	620 mm / 24 inch	620 mm / 24 inch	–
Overall length standard calibers	1,065 mm / 42 inch	1,015 mm / 40 inch	1,065 mm / 42 inch	1,015 mm / 40 inch
Overall length magnum calibers	1,125 mm / 44 inch	1,095 mm / 43 inch	1,125 mm / 44 inch	

Silence TI	Synchro XTC	Synchro XTC Camo	Synchro XT	Classic XT	Avantgarde Grande Lux
420 mm / 16 inch = from 3,750 g / 8.3 lbs 470 mm / 19 inch = from 3,800 g / 8.4 lbs	from 2,790 g / 6.2 lbs	from 2,790 g / 6.2 lbs	from 3,260 g / 7.2 lbs	from 3,260 g / 7.2 lbs	from 3,280 g / 7.2 lbs
from 3,850 g / 8.5 lbs	from 2,900 g / 6.4 lbs	from 2,900 g / 6.4 lbs	from 3,380 g / 7.5 lbs	from 3,380 g / 7.5 lbs	from 3,400 g / 7.5 lbs
420 mm / 16 inch 470 mm / 19 inch	560 mm / 22 inch	560 mm / 22 inch	560 mm / 22 inch	560 mm / 22 inch	560 mm / 22 inch
520 mm / 20 inch	620 mm / 24 inch	620 mm / 24 inch	620 mm / 24 inch	620 mm / 24 inch	620 mm / 24 inch
420 mm / 16 inch = 1,130 mm / 44 inch 470 mm / 19 inch = 1,180 mm / 46 inch	1,065 mm / 42 inch	1,065 mm / 42 inch	1,065 mm / 42 inch	1,065 mm / 42 inch	1,065 mm / 42 inch
1,230 mm / 48 inch	1,125 mm / 44 inch	1,125 mm / 44 inch	1,125 mm / 44 inch	1,125 mm / 44 inch	1,125 mm / 44 inch

● serial configuration // ◦ optional // – not available // All information subject to change without notice.



Sauer 101 Barrels & Calibers			
Caliber	Barrel length		470 mm*
	Lenght of twist		Contour ST
Medium	.243 Win.	254 mm / 10 inch	—
	6,5x55 SE	220 mm / 9 inch	—
	.270 Win.	254 mm / 10 inch	—
	7x64	220 mm / 9 inch	—
	.308 Win.	279 mm / 11 inch	○
	.30-06 Spring.	279 mm / 11 inch	—
	8x57 IS	240 mm / 9 inch	○
	8,5x55 Blaser**	254 mm / 10 inch	○
	9,3x62	360 mm / 14 inch	—
Magnum	7mm Rem. Mag.	241 mm / 9 inch	—
	.300 Win. Mag.	279 mm / 11 inch	—

● serial configuration // ○ optional // — not available // All information subject to change without notice.

510 mm		560 mm	620 mm
Contour ST	Contour H	Contour ST	Contour ST
○	○	●	—
○	—	●	—
○	—	●	—
○	—	●	—
○	○	●	—
○	○	●	—
○	○	●	—
○	○	—	—
○	○	●	—
—	—	●	●
—	—	●	●

\* Barrel length 470 mm always w/o sights and M15x1  
\*\* only for models Classic XT, Classic XTA, Artemis and GTI



Sauer 101 Dimensions & Weights			
	Select	Artemis	Classic
Weight Standard calibers	from 3.050 g / 6.72 lbs	from 2.900 g / 6.39 lbs	from 3.050 g / 6.72 lbs
Weight Magnum calibers	from 3150 g / 6.94 lbs	—	from 3150 g / 6.94 lbs
Barrel length Standard calibers	560 mm / 22 inch	510 mm / 20 inch	560 mm / 22 inch
Barrel length Magnum calibers	620 mm / 24 inch	—	620 mm / 24 inch
Length overall Standard calibers	1065 mm / 42 inch	980 mm / 39 inch	1065 mm / 42 inch
Length overall Magnum calibers	1125 mm / 44 inch	—	1125 mm / 44 inch

GTI	Highland XTC	Classic XT	Classic XTA
from 3220 g / 7.09 lbs	from 2.500 g / 5.51 lbs	from 3.050 g / 6.72 lbs	from 3350 g / 7.39 lbs
from 3320 g / 7.32 lbs	from 2.600 g / 5.73 lbs	from 3150 g / 6.94 lbs	from 3450 g / 7.6 lbs
560 mm / 22 inch	510 mm / 20 inch	560 mm / 22 inch	560 mm / 22 inch
620 mm / 24 inch	560 mm / 22 inch	620 mm / 24 inch	620 mm / 24 inch
1065 mm / 42 inch	1.015 mm / 40 inch	1065 mm / 42 inch	1065 mm / 42 inch
1125 mm / 44 inch	1.065 mm / 41.9 inch	1125 mm / 44 inch	1125 mm / 44 inch

● serial configuration // ◦ optional // — not available // All information subject to change without notice.



Sauer 100 Barrels & Calibers	
Caliber	Length of twist
.223 Rem.	254 mm / 10 inch
.243 Win.	254 mm / 10 inch
.270 Win.	254 mm / 10 inch
6,5x55 SE	220 mm / 9 inch
6,5 PRC	203 mm / 8 inch
6XC*	203 mm / 8 inch
7mm-08	241 mm / 9 inch
6,5 Creedmoor	220 mm / 9 inch
.308 Win.	279 mm / 11 inch
.30-06 Spring.	279 mm / 11 inch
8x57 IS	240 mm / 9 inch
9,3x62	360 mm / 14 inch
7mm Rem. Mag.	241 mm / 9 inch
.270 Win. Short Mag.	254 mm / 10 inch
.300 Win. Mag.	279 mm / 11 inch

● serial configuration // ○ optional // – not available // All information subject to change without notice.

510 mm	560 mm	620 mm		660 mm
Contour ST	Contour ST	Contour ST	Contour Match*	Contur Match*
–	●	–	●	–
○	●	–	●	–
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\* Only for model Fieldshoot



Sauer 100 Dimensions & Weights		
	Classic	Classic XT
Weight Standard calibers	from 3050 g / 6.72 lbs	from 3050 g / 6.72 lbs
Weight Magnum calibers	from 3150 g / 6.94 lbs	from 3150 g / 6.94 lbs
Barrel length Standard calibers	560 mm / 22 inch	560 mm / 22 inch
Barrel length Magnum calibers	620 mm / 24 inch	620 mm / 24 inch
Overall length Standard calibers	1065 mm / 42 inch	1065 mm / 42 inch
Overall length Magnum calibers	1125 mm / 44 inch	1125 mm / 44 inch

Stainless XTA	Fieldshoot
from 3100 g / 6.83 lbs	from 4300 g / 9.47 lbs
from 3200 g / 7.05 lbs	from 4300 g / 9.47 lbs
560 mm / 22 inch	620 mm / 24 inch
620 mm / 24 inch	—
1065 mm / 42 inch	1140 mm / 45 inch
1125 mm / 44 inch	—

● serial configuration // ◦ optional // — not available // All information subject to change without notice.



Sauer 303 Serial Configuration				
	Select	Artemis	Classic XT	Synchro XT
Receiver	aluminum	aluminum	aluminum	aluminum
Bolt	black	black	black	black
Receiver surface	black anodized	black anodized	black anodized	black anodized
Barrel surface	NitrobondX	NitrobondX	NitrobondX	NitrobondX
Barrel length	510 mm / 20 inch	510 mm / 20 inch	510 mm / 20 inch	510 mm / 20 inch
Muzzle-Ø	17 mm / 0.66 inch	17 mm / 0.66 inch	17 mm / 0.66 inch	17 mm / 0.66 inch
Sights	Open sights „Allround“	Open sights „Allround“	Contrast sights „Semi-Auto“	Contrast sights „Semi-Auto“
Muzzle thread	○	○	○	○
Trigger	Black Magic Trigger	Black Magic Trigger	Black Magic Trigger	Black Magic Trigger
Main stock	Ergo Lux	Ergo Compact	ErgoMax ambidextrous	Synchro XT Thumbhole stock ambidextrous
Butt plate (LOP = 365 mm / 14.37 inch)	15 mm / 0.59 inch	15 mm / 0.59 inch	15 mm / 0.59 inch	15 mm / 0.59 inch
Foreend	drop	drop	drop	drop
Stock material	Walnut Grade 1, Laserline grain	Walnut Grade 1, Laserline grain	Polymer „grey“	Polymer „grey“
Magazine capacity Med./ Mag.	2	2	2	2
Magazine floor plate	aluminum, black anodized	aluminum, black anodized	aluminum, black anodized	aluminum, black anodized

Sauer 303 Barrels & Calibers				
	Select	Artemis	Classic XT	Synchro XT
.308 Win., 510 mm / 20 inch	●	●	●	●
.30–06 Spring., 510 mm / 20 inch	●	●	●	●
8x57 IS, 510 mm / 20 inch	●	●	●	●

Sauer 303 Measures & Weights				
	Select	Artemis	Classic XT	Synchro XT
Weight	from 3,470 g / 7.65 lbs	from 3,410 g / 7.5 lbs	from 3,630 g / 8.00 lbs	from 3,690 g / 8.14 lbs
Barrel length	510 mm / 20 inch	510 mm / 20 inch	510 mm / 20 inch	510 mm / 20 inch
Overall length	1,060 mm / 42 inch	1,045 mm / 41 inch	1,060 mm / 42 inch	1,060 mm / 42 inch

● serial configuration // ○ optional // – not available // All information subject to change without notice.



Sauer Semi-Automatic Shotguns Serial Configuration	
	SL5 Semi-Automatic Shotgun – Limited Edition
Caliber	12/76
Barrel length	700 mm (28 inch) / 760 mm (30 inch)
Engraving	Geese engraving on receiver
Stock Material	Wood Grade 8
Overall length	1,240 mm (49 inch) / 1,300 mm (51 inch)
Weight	700 mm (28 inch): from 3 kg (6.61 lbs); 760 mm (30 inch): from 3.1 kg (6.83 lbs)
Proof tested	for Magnum Steel shot
Action	Inertia
Barrel	hard chrome bore
Magazine capacity	4 rounds in 12/70 – 3 rounds in 12/76
Purchased Chokes (incl.)	5 interchangeable choke tubes (Cylinder, Improved Cylinder, Modified, Improved Modified, Full) and black ABS-Sauer-Gun-Case.

Sauer Semi-Automatic Shotguns Serial Configuration	
	SL5 Semi-Automatic Shotgun
Caliber	12/76
Barrel length	700 mm (28 inch) / 760 mm (30 inch)
Overall length	1,240 mm (49 inch) / 1,300 mm (51 inch)
Weight	700 mm (28 inch): from 3 kg (6.61 lbs); 760 mm (30 inch): from 3.1 kg (6.83 lbs)
Proof tested	for Magnum Steel shot
Action	Inertia
Barrel	hard chrome bore
Magazine capacity	4 rounds in 12/70 – 3 rounds in 12/76
Purchased Chokes (incl.)	5 interchangeable choke tubes (Cylinder, Improved Cylinder, Modified, Improved Modified, Full) and black ABS-Sauer-Gun-Case.

● serial configuration // ◊ optional // – not available // All information subject to change without notice.

Sauer Over & Under Shotguns Serial Configuration		
	Over & under shotgun Apollon 12/76	Over & under shotgun Artemis 12/76
Caliber	12/76	12/76
Barrel length	710 mm (28 inch) / 760 mm (30 inch)	710 mm (28 inch)
Overall length	1,165 mm (46 inch) / 1,215 mm (48 inch)	1,135 mm (45 inch)
Weight	710 mm (28 inch): from 3.3 kg (7.23 lbs); 760 mm (30 inch): from 3.45 kg (7.6 lbs)	from 3.3 kg (7.23 lbs)
Proof tested	for Magnum Steel shot	for Magnum Steel shot
Frame	Steel	Steel
Breech	Patented „Four Locks System“	Patented „Four Locks System“
Trigger	selective mechanical trigger	selective mechanical trigger
Barrel group	soldered, with hard-chromed bores	soldered, with hard-chromed bores
Purchased Chokes (incl.)	5 interchangeable choke tubes (Cylinder, Improved Cylinder, Modified, Improved Modified, Full) and black ABS-Sauer-Gun-Case.	5 interchangeable choke tubes (Cylinder, Improved Cylinder, Modified, Improved Modified, Full) and black ABS-Sauer-Gun-Case.



**2** big Brands, 1 goal

**10** weeks of production

**11** mm grouping with 9,3x62, 100 meter distance

**350,000** followers on facebook and instagram

**129,000** visitors at the auction-page Auctronia

**30,050** Euro highest bid

**240** hectares of cover crop instead of maize  
could be sown for biomass production.



**J.P. SAUER & SOHN**  
ESTABLISHED 1751

## SAUER 404 FENDT

How can one best support the commitment of hunters and farmers to a healthy environment and biodiversity? This question has been answered by FENDT and J.P. SAUER & SOHN in a unique way never attempted before by any gunmaker – ever. In close cooperation with the highly traditional agricultural machine manufacturer, Sauer has created a one-of-a-kind rifle. The S 404 “Fendt 1050 Vario” combines the distinctive characteristics of Germany’s Number 1 large tractor with the most sophisticated hunting rifle in the world.

Especially small game will benefit from this unique project since the shootable Fendt “Die-selross” is a donation to the German Hunting Association’s (DJV) project “Network Open Fields Biosphere”. In order to stop the loss of biodiversity in the open country, and within the project’s framework, high-yield, multi-annual wild plant mixtures shall replace 500 hectares of corn for biomass production in the forthcoming five years.



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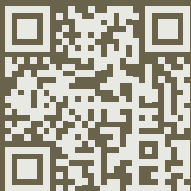




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