

OPERATING INSTRUCTIONS



SAUER 404

404.02

SAUER 
ÜBERLEGENE WERTE

SAUER 404



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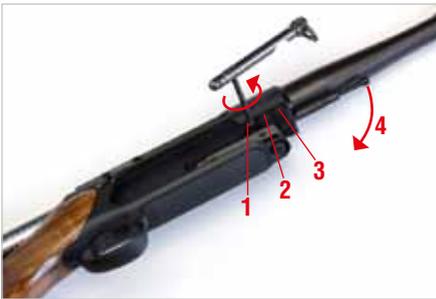
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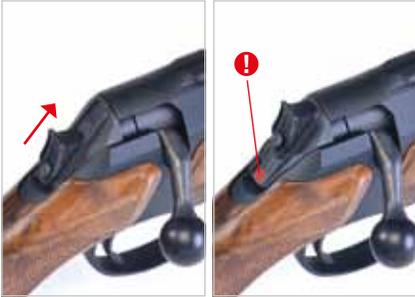


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SAUER 404



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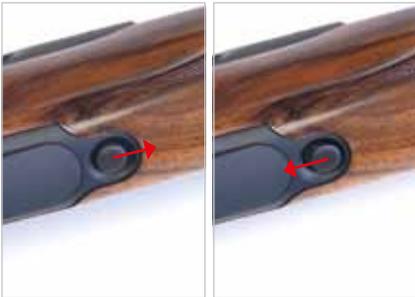
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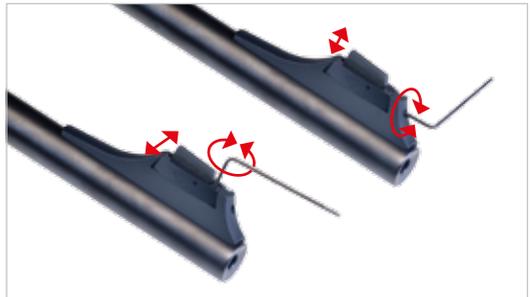
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1. GENERAL NOTES

Before using your SAUER 404, attentively read the operating instructions.

Keep the operating instructions in a safe place for later use.

In the event that the rifle changes ownership, these instructions must be given to the new owner.

Only use the rifle after fully understanding all safety regulations and handling the rifle.

Observe the regional and national laws that regulate the ownership, carrying and using rifles.

The manufacturer accepts no liability as a result of manipulation or use of the rifle. This is particularly applicable for liability regarding personal injury or tangible damage that is either partly or fully caused by:

- use with criminal intent or negligence,
- incorrect or careless handling,
- defective, incorrectly loaded or reloaded ammunition by hand,
- insufficient care of the rifle (e.g. corrosion, damage etc.),
- non-observance of malfunctions,
- resale contravening the regional laws and regulations,
- other influences that are outside the direct and immediate control of the manufacturer.

These restrictions can be enforced independent of whether liability based on a contract, negligence or strict liability.

2. SAFETY REGULATIONS

Your new bolt-action rifle SAUER 404 differentiates itself from other bolt-action rifles by its special design features. The increased safety features of the SAUER 404 must in no way mis-guide you to disregard the care required and statutory provisions when handling rifles.

2.1 General Safety Regulations

- Make sure that the rifle and ammunition never fall into unauthorized hands.
- Always keep the rifle and ammunition separate from one another and, unless locked away, cannot be accessed by unauthorized persons.
- Observe the applicable statutory provisions regarding carrying and keeping rifles and ammunition.
- Become fully familiar with handling the rifle and, before carrying the rifle, practice all functions and skills with an **unloaded** rifle.
- Always consider the rifle to be loaded and ready for firing, until making sure that it is not by opening the breech and looking into the cartridge chamber (barrel). An unloaded rifle must also be treated as a loaded rifle.
- Irrespective of how handling, always keep the muzzle in a direction that can neither cause injury to persons nor damage to objects.
- Before loading the rifle, check to see if there is any residual oil or other foreign objects in the cartridge chamber or barrel. Residual oil in the cartridge chamber or barrel can result in significant displacement of the position of the impact. Foreign objects in the barrel (e.g. water, snow, earth etc.) can cause barrel explosions and, thereby, serious injuries to the marksman or other

persons in the vicinity. Also whilst using the rifle, make sure that no foreign objects can ingress into the barrel.

- Only use ammunition that conforms to the requirements of the CIP or SAAMI, in particular with regard to the maximum permitted gas pressure, P_{max} .
- Only load the rifle immediately before use.
- Only cock (release) the rifle immediately before firing. During Cocking (releasing), always keep the barrel pointed in a safe direction.
- Before each shot, check the terrain in front of and behind you.
- Only aim the rifle at the target that you have clearly identified.
- Only place your finger on the trigger when you want to fire.
- Only fire when there is a secure backstop.
- If a cartridge fails, only open the breech after approx. 60 seconds. Thus, the risk of reheat is prevented.
- When shooting, wear ear protection and safety goggles.

During the hunt, it is absolutely necessary to observe the "Accident prevention regulation for hunting" from the agricultural trade association.

3. PRODUCT DESCRIPTION

3.1 Primary Parts

- 1 Kammer mit Spannschieber
- 2 Verriegelungskopf
- 3 Gehäuse (mit Abzugseinheit)
- 4 Lauf
- 5 Magazin
- 6 Hinterschaft
- 7 Vorderschaft
- 8 SAUER-Universal-Schlüssel „SUS“

3.2 Technical Data

- Principle of operation:
Bolt-action rifle
- Type of closure:
Cylinder breech with direct lug locking in the barrel
- Caliber:
Medium: .243 Win., 6,5x55 SE, .270 Win., 7x64, .308 Win., .30-06 Spring., 8x57 IS, 9,3x62
Magnum: 7mm Rem. Mag., .300 Win. Mag., 8x68 S, .338 Win. Mag.
Big Game: .375 H&H Mag.
- Magazine capacity:
Medium: 3 shot
Magnum: 2 shot
- Length over pull (LOP):
36,5 cm (standard, with 15 mm rubber stock cap)
35,5 cm (with 5 mm "Speed Cap" stock cap)
38,5 cm (with 35 mm rubber stock cap)
- Overall length:
101,5 cm (for barrel length 51 cm)
106,5 cm (for barrel length 56 cm)
112,5 cm (for barrel length 62 cm)

- Trigger:
Direct trigger with four adjustable trigger pulls:
550 g / 750 g / 1.000 g / 1.250 g (± 50 g)
- Overall weight with wooden stock:
Approx. 3,22 kg*
- Overall weight with polymer stock:
Approx. 3,26 kg

(each weighed in the caliber .30-06 Spring, with barrel length 56 cm)

* Note:

Weights with wooden stock can deviate due to the fluctuations in density specific to the material.

4. MODULAR PRINCIPLE

The SAUER 404 is a modular hunting rifle that enables you to individually adapt it at any time (thus, also retrofitting) to your conception. For the overall and actual selection of options and individual possibilities, refer to the official price list or go to <http://www.sauer.de/>.

4.1 Replacing Stock

Für die SAUER 404 stehen Holz sowie Kunststoffschäfte in verschiedener Ausführung zur Verfügung.

4.1.1. Disassembly of main stock

Procedure:

1. Use the SAUER Universal tool "SUS" supplied and release the main stock bolt anticlockwise (refer to Fig. 1).
2. Pull off the main stock rearwards.

4.1.2 Assembly of main stock

Procedure:

1. Place the main stock on the housing.
2. Using the SAUER Universal tool "SUS" supplied, hand-tighten the main stock bolt clockwise (refer to Fig. 2).

4.1.3 Disassembly of forend

The forend of the SAUER 404 has an innovative attachment mechanism that permits rapid removal and installation of the forend.

Procedure:

1. Using the SAUER Universal tool "SUS" supplied, press in the forend bolt and turn a quarter revolution (90°) anticlockwise (refer to Fig. 3).
2. Pull off the forend forwards (refer to Fig. 4).

4.1.4. Assembly of forend

Procedure:

1. Check, if clamping element is in the right position (in direction of arrow) (refer to figure 4.1).
2. Place on the forend and housing (refer to Fig. 5). Thereby, make sure that the combination element on the housing correctly immerses in the clamping element in the forend.
3. Using the SAUER Universal tool "SUS" supplied, press in the forend bolt and hand-tighten by turning a quarter revolution (90°) clockwise (refer to Fig. 6).

4.2 Changing the caliber

There are two caliber groups for the SAUER 404. When changing the barrel from one caliber group to another, the bolt head must be changed, so that it matches the caliber group of the respective barrel inserted. Allocation to the matching barrel being changed can be seen in the following table. Barrels and bolt heads are stamped with a symbol of the caliber group (refer to Fig. 7).



WARNING!

Possible malfunctions during shooting.

- After installation, the stamps on the barrel and locking head must agree.

Designation of caliber group: Medium

Stamp: ST

Associated caliber: .243 Win., 6,5x55 SE, .270 Win., 7x64, .308 Win., .30-06 Spring., 8x57 IS, 9,3x62

Designation of caliber group: Magnum

Stamp: MA

Associated caliber: 7mm Rem. Mag., .300 Win. Mag., 8x68 S, .338 Win. Mag., .375 H&H Mag.

The barrels can be interchanged within the respective caliber groups without replacing the locking head.

Note:

Make sure that when changing the caliber, the magazine for the appropriate caliber must also be inserted. The caliber designations are noted on the side of the magazine. For an overview of the magazine groups, refer to Chapter 6.3.

4.2.1 Replacing the barrel

Procedure:

A) Removal

1. Unload the rifle (refer to 5.6).
2. Remove the chamber (refer to Fig. 8).
3. Remove the forend (refer to Fig. 3 + 4).
4. Use the SAUER Universal tool "SUS" and release the clamping screws (approx. 2 revolutions). All three screws can remain in the housing (refer to Fig. 9).
5. Press the combination element downwards (refer to Fig. 9).
6. Pull the barrel from the housing (refer to Fig. 10).

CAUTION!

Possible damage to the rifle

- Only assemble clean rifle parts.
- Do not use force when inserting the barrel in the system box.
- If using a torque wrench, tighten the clamping screws to 5 Nm.

B) Installation

7. Insert the barrel into the housing to the stop and rotate radially until it tangible and audibly engages into the correct position (refer to Fig. 11).
8. Press the combination element upwards (refer to Fig. 12).
9. Insert the chamber and close.
10. Lightly tighten the clamping screws.

11. Hand-tighten the clamping screws in the correct sequence, from back to front (1, 2, 3) (alternative: tighten using a torque wrench: Torque: 5 Nm).
12. Install the forend (refer to Fig. 5 + 6).

4.3 Chamber

4.3.1 Removal of chamber

- Uncock (secure) the rifle (refer to 5.1.2).
- Simultaneously, lift the cocking slide to the mark (approx. 2 mm) and open the chamber and pull to the rear (refer to 5.1.3).
- Fully press in the trigger sear button and completely withdraw the chamber (refer to Fig. 8).

4.3.2 Replacing the bolt head

Removing the locking head

- Remove chamber (refer to 5.3.1).
- Grip the body of the chamber with the right hand and pull the locking slide with to the rear your thumb (refer to Fig. 13).
- Remove the bolt head sideways with your left hand (refer to Fig. 13).

Installing the locking head

- Grip the body of the chamber with the right hand and pull the locking slide with to the rear your thumb (refer to Fig. 14).
- Insert the bolt head sideways with your left hand and lock using the locking slide (refer to Fig. 14).

4.3.3 Inserting the chamber

- Fully press in the chamber catch bolt and insert the chamber into the system box up to the stop and lock (refer to Fig. 8).
- To carry out a function check: Carry out a repetition procedure in the unloaded condition.



WARNING!

Uncontrolled triggering of a shot due to negligent procedure Possible death or serious injuries

- Rifle must not be loaded.

CAUTION!

Possible damage to the rifle

- Never use force to insert the chamber.

5. HANDLING

5.1 Safety System and Chamber Lock

The safety system of the SAUER 404 acts directly on the firing pin spring: The cocking slide only tensions the firing pin spring immediately before firing. If no shot is fired, you can rapidly and easily uncock it again. In a sequence of shots, the firing pin spring is automatically tensioned again by the bolt action.

In addition, the SAUER 404 has a chamber lock that locks the chamber handle in the uncocked (secured) position against unintentional opening, insofar as this has been fully closed. If the chamber is not fully locked, an internal firing pin safeguard prevents triggering the shot.

5.1.1 Cocking (releasing)

- Slide the cocking slide forward to the stop with your thumb. Thereby, the cocking slide engages and the uncocking knob protrudes from the cocking slide. (Refer to Fig. 15)
- A red point is visible to the rear of the cocking slide and indicates that the rifle is in a cocked (released) condition (refer to Fig. 15).

5.1.2 Uncocking (securing)

- Press on the uncocking knob with your thumb and allow the cocking slide to slide to its initial position (refer to Fig. 16).



WARNING!

Uncontrolled triggering of a shot, because the rifle is ready to fire Possible death or serious injuries

- When cocking (releasing) and uncocking (securing), never reach into the trigger!

5.1.3 Opening the uncocked (secured) rifle

- Simultaneously, slightly push the cocking slide forwards with your thumb (approx. 2 mm) and press the chamber handle upwards with the index and middle finger. Then pull back the breech in a straight line.

5.2 Trigger System

The SAUER 404 has a direct trigger without advance, that can be set by the marksman to four different trigger weights. The trigger weight is set at the works to 7.5 N (750 g ± 50 g).

In addition for the option to individually set the trigger weight, the SAUER 404 also has a trigger tongue that can be adapted in the longitudinal position and angle to the requirements of the marksman.

5.2.1 Adjusting the trigger pull

- Unload the rifle (refer to 5.6) and open the chamber.
- Remove the forend (refer to Fig. 3 + 4).
- Using the SAUER Universal tool "SUS", turn the adjustment screw to the required position (refer to Fig. 18).
- Install the forend (refer to Fig. 5 + 6).

Symbol	Trigger pull \pm 50 g
I	550 g
II	750 g
III	1.000 g
IV	1.250 g



WARNING!

Uncontrolled triggering of a shot due to negligent procedure Possible death or serious injuries

- The direct trigger at setting I responds particularly sensitive. Contact of the trigger finger with the trigger tongue, as well as when handling the loaded and cocked rifle in general, particular caution is required!

CAUTION!

Malfunctions due to contamination in the trigger system

- Do not use oil containing resin to cleaning and care.
- With the rifle unloaded, regularly check the trigger for ease of movement and characteristics.

5.2.2 Adjusting the tongue position

- Unload the rifle (refer to 5.6) and open the chamber.
- Using the Torx key supplied (AF 10), release the tongue adjustment screw anticlockwise (1 revolution) (refer to Fig. 19).
- Put the trigger tongue in position.
- Using the Torx key supplied (AF 10), hand-tighten the tongue adjustment screw clockwise (refer to Fig. 19).



WARNING!

Uncontrolled triggering of a shot due to negligent procedure Possible death or serious injuries

- Only set the position of the trigger tongue when the rifle is unloaded and the cartridge chamber empty.

5.3 Magazine

The SAUER 404 has different magazine groups, related to the caliber. These are listed in the following table.

Magazine group: A (Short)

Caliber: .243 Win., .308 Win.

Capacity standard: 3

Option (Interchangeable magazine): 4/5

Magazine group: B (Medium)

Caliber: .270 Win., .30-06 Spring., 6,5x55 SE, 7x64, 8x57 IS

Capacity standard: 3

Option (Interchangeable magazine): 4/5

Magazine group: C (9.3)

Caliber: 9,3x62

Capacity standard: 3

Option (Interchangeable magazine): 4/5

Magazine group: D (Magnum)

Caliber: 7mm Rem. Mag., .300 Win. Mag., 8x68 S, .338 Win. Mag.

Capacity standard: 2

Option (Interchangeable magazine): 3/4

Magazine group: E (.375)

Caliber: .375 H&H Mag.

Capacity standard: 2

Option (Interchangeable magazine): 3/4

5.3.1 Magazine lock MagLock

The SAUER 404 has the integrated magazine safety MagLock, which prevents the magazine from unintentionally falling out.

Activating the magazine safety:

- Insert the magazine.
- Push the magazine release button towards the barrel muzzle (refer to Fig. 20).

Releasing the magazine safety:

- Push the magazine release button towards the magazine (refer to Fig. 20).

5.3.2 Removing magazine

- Release the magazine safety (refer to 5.3.1).
- Press the magazine release button (refer to Fig. 21).
- Remove the magazine.

CAUTION!

Magazine falling out Possible damage to the magazine

- When removing the magazine, always keep one hand exactly under the magazine.

5.3.3 Inserting the magazine

- Insert the magazine into the magazine shaft and push up until the magazine engages, audibly and tangibly.

Note: The magazine can also be inserted with the magazine lock activated!

Tips:

1. To quietly insert the magazine, keep the magazine release button pressed whilst inserting the magazine.
2. To quietly remove the magazine, before pressing the magazine release button, press the bottom of the magazine towards the housing.

5.3.4 Filling the magazine

- Press the feeder downwards at the rear end (refer to Fig. 22).
- From the front, push the cartridge under the lips of the magazine.

5.4 Loading the rifle (ready for firing)



WARNING!

Negligence due to insufficient awareness of the dangers

Possible death or serious injuries

- Never load or unload the rifle in a vehicle or building.
- Never rely on the safety mechanisms. They are no substitute for careful and correct handling of the rifle.
- Never let a loaded rifle out of your hand.

Preparation:

- Before loading, wipe off excess grease and oil.
- Make sure that there are no foreign objects in the barrel.
- Always keep the muzzle in a safe direction.

Procedure:

- Uncock the rifle (refer to 5.1.2).
- With the rifle uncocked, open the chamber and pull to the rear up to the stop (refer to 5.1.3).
- Fill magazine (refer to 5.3.4).
- Insert magazine (refer to 5.3.3).
- Push the chamber forwards and lock.

Status of the rifle:

The rifle is loaded and uncocked (secured).

5.4.1 Loading a single shot

- Uncock the rifle (refer to 5.1.2).
- With the rifle uncocked, open the chamber and pull to the rear up to the stop (refer to 5.1.3).
- Insert full magazine (refer to 5.3.3).
- Place the cartridge in the eject window.
- Push the chamber forwards and lock

5.5 Firing



WARNING!

Negligence due to insufficient awareness of the dangers

Possible death or serious injuries

- Make sure that the target and vicinity permits firing without danger.
- When firing, make sure that your hands or other parts of the body are not in front of, over or adjacent to the barrel muzzle.
- If you consider that a cartridge is incorrectly introduced, jammed in a case, a projectile could jam in the barrel, a shot sounds weak, or sounds or feels abnormal, immediately interrupt firing and unload the rifle.
- Never attempt to shoot out a blocked projectile or foreign body in the barrel using another cartridge.

Procedure:

- Put on ear protection and safety goggles.
- Aim the rifle at the target.
- Cock (releasing) the rifle (refer to 5.1.1).



DANGER!

Immediate death or serious injuries

- Only fire the shot when the target is in sight and you are sure that there will be no danger for you or other persons when firing.



WARNING!

Uncontrolled triggering of a shot, because the rifle is ready to fire **Possible death or serious injuries**

- When a decision has been made to interrupt or cease firing, immediately secure and unload the rifle.
- Place your finger on the trigger tongue and pull back the trigger tongue (fire a shot).
- Reload (repeating): Open the chamber and pull back to the stop. Push the chamber fully forwards and lock.
- Keep the rifle aimed at the target and fire further shots.
- When the magazine has been emptied, uncock (secure) the rifle (refer to 5.1.2) and open the chamber (refer to 5.1.3).

Note:

If the chamber is not completely locked, the cartridge cannot be fired.

5.5.1 Reloading when shooting (fill magazine)



WARNING!

Negligence due to insufficient awareness of the dangers

Possible death or serious injuries

- Never let the loaded rifle out of your hand.
- Always hold the rifle in a safe direction.

Procedure:

- Uncock (secure) the rifle (refer to 5.1.2).
- Open the chamber and pull back to the stop (refer to 5.1.3).
- Remove empty magazine (refer to 5.3.2).
- Fill magazine (refer to 5.3.4).
- Install full magazine (refer to 5.3.3).
- Push the chamber forwards and lock.

Status of the rifle:

The rifle is loaded and uncocked (secured).

5.6 Unloading the Rifle

Procedure:

- Uncock (secure) the rifle (refer to 5.1.2).
- Hold the rifle in a safe direction.
- Remove magazine (refer to 5.3.2).
- Open the chamber (refer to 5.1.3) and pull back to the stop. The cartridge or cartridge case is pulled out of the cartridge chamber and ejected.

- Check to see whether the cartridge has been ejected and that there are no more cartridges in the cartridge chamber.
- Empty the magazine.

Status of the rifle:

The rifle is unloaded.

6. OPEN SIGHT

The SAUER 404 has an open sight as standard that can be adjusted in the height and to the side. At the works, the open sight is focused to a 50 m mark. Thereby, note that the open sight "Allround" is zeroed "medium front sight" and the contrast front sight "Semi-auto" "Full front sight" ex works.

6.1 Height Adjustment

- Insert an Allen key AF 1.3 into the hole from above behind the front sight and rotate the Allen screw in the appropriate direction (refer to Fig. 23):
 - if shot is high: Anticlockwise
 - if shot is low: Clockwise

6.2 Side Adjustment

- Insert an Allen key AF 1.3 into the hole of the front sight bracket from the muzzle and release the Allen screw (approx. 2 rotations) and accordingly displace the front sight (refer to Fig. 22):
 - if shot is to the left:
Set front sight to the left
 - if shot is to the right:
Set front sight to the right

7. INSTALLING THE TELESCOPIC SIGHT

The housing of the SAUER 404 is prepared for the original SAUER Universal Mounting (SUM). Installation of the optical sight must only be carried out by an authorized SAUER specialist dealer. The following versions are available:

- Rings Ø 25,4 mm (1")
- Rings Ø 30 mm
- Rings Ø 34 mm
- Rings Ø 36 mm
- VM-Rail
- SR-Rail

7.1 Attaching the Telescopic Sight

- Fold up the cover of the rear and front retaining element and swivel both forwards using your thumb, in the direction of the sight (refer to Fig. 24).
- Hold the telescopic sight in the right hand on the centre tube above the mounting, so that your thumbs can reach the rear retaining element.
- Hold the rifle in the left hand at the forend and support the main stock on your thigh.
- Carefully place the mounting rail with the side mounting claws into the milled grooves on the system box and tilt to the left so that the recoil elements enter the milled grooves provided (refer to Fig. 25).
- Push the telescopic sight forwards in a straight line and swivel the rear retaining element through 180° with your thumb until it is positioned at the stop and cocked (refer to Fig. 26). Subsequently swivel the front retaining element to the rear through 180°

with your thumb until it is positioned at the stop and cocked (refer to Fig. 26).

- Now fold forward both covers of the retaining elements (refer to Fig. 27).

Note:

If the retaining elements can only be easily cocked, or using high force, the mounting is incorrectly adjusted. In this case, let a specialist dealer correct install it in accordance with the works instructions. The ideal pressure to close the retaining elements is a force of approximately 3 Nm.

CAUTION!

Possible damage to the rifle

- Never use force when installing and removing the telescopic sight.

7.2 Removing the Telescopic Sight

- Hold the rifle in the left hand at the forend and support on your thigh.
- Fold up both retaining elements (refer to Fig. 28).
- Hold the telescopic sight in the right hand and keep the sight on the centre tube.
- Using the thumbs, successively swivel the retaining elements forwards through 180° (refer to Fig. 29).
- Tilt the telescopic sight to the right and lift the side mounting claws from the milled grooves (refer to Fig. 30).

**WARNING!****Injuries in the area of the eye due to incorrectly installed telescopic sight**

- When installing the telescopic sight, pay attention to the correct distance from the eye.
- When shooting a larger caliber, pay attention to good positioning on the shoulder.

8. CARE AND MAINTENANCE

8.1 Barrel

General:

SAUER rifle barrels are produced from high-quality tempered steel that conforms to the highest requirements on purity, homogeneity and mechanical properties – in particular in the high-dynamic range. The quality of the material is monitored and documented by checks in the works and continuous quality checks.

External surface:

The external surface of the barrel is plasma nitrified and burnished, which ensures excellent re-sistance to scratching and – with correct care – very good corrosion-resistance, however, not 100 percent corrosion protection.

We recommend to always keep the surface clean and regularly apply a thin layer of protective film of suitable rifle oil. In particular when the barrel is wet or has “sweated” in a rifle sheath, wipe it dry and – as described above – apply a thin layer of oil.

Internal surface:**CAUTION!****Possible damage to the rifle**

- Never clean the barrel from the front and do not use steel or brass brushes.
- Use cleaning rods and brushes suitable for the correct caliber.
- Solvent can damage the surface of the rifle. Before using a cleaning agent or solvent, observe the notes and warnings from the manufacturer.

CAUTION!**Possible impairment of the firing performance**

- Before changing from rifle bullets containing lead to lead-free, the barrel must be chemically cleaned.

The internal surface of the barrel is cold-forged and the surface is of a very good quality. The smooth surface improves the corrosion protection, however, is no substitute for careful cleaning and care. Before using the rifle, we strongly recommend to remove the oil from the cartridge chamber and barrel and to wipe dry, in order to prevent deviations in the position of the impact. After using the rifle, clean and preserve the barrel, because moisture could be attracted due to the residual powder in the cartridge chamber and barrel. Particular attention should be paid to the cartridge chamber: It is possible that hand sweat on the cartridge gets into the cartridge chamber which can have an aggressive effect and result in corrosion. In the event of significant deposits of the projectile, it is recommended to chemically clean the barrel. After chemical cleaning, wipe dry and apply a thin film of oil to the barrel and cartridge chamber. Fundamentally, observe the instructions from the manufacturer of the cleaning and care agents.

8.2 External Wooden Surfaces

For external care and preservation of the external wooden surface, we recommend to use a high-quality stock care agent. Strictly observe the notes and instructions for use on the packaging of the respective care agent.

CAUTION!

Possible damage to the rifle

- Rifle oil is not suitable for care of wooden stocks.

9. WARRANTY CONDITIONS

9.1 Manufacturer Warranty

The warranty from J.P. Sauer & Sohn GmbH is provided in addition to the statutory warranty claims of the dealer, under the prerequisite that the firearms certificate enclosed is fully completed and returned to J.P. Sauer & Sohn GmbH within 10 days after the purchase date. The warranty is only provided for the initial purchaser with their domicile in the country of purchase.

The warranty is only related to the metal and plastic parts of the rifle, as well as the original SAUER attachment parts, however, not for the optical sight. Wooden parts of the rifle require special care and, as a natural product, are subject to natural change. The warranty for wooden parts is excluded.

The warranty period is ten years and begins at the date of purchase. It includes all deficiencies on and damage to the rifle (metal and plastic parts) resulting from verifiable faults in the material or production. Within this framework, the manufacturer assumes the costs for material and labour. In order to carry out tasks under the warranty, the rifle must be taken to an authorized specialist

dealer or sent J.P. Sauer & Sohn GmbH in Isny. The risk and costs for transportation of the rifle is assumed by the customer. Work carried out, repair or substitution of defective parts, under the warranty is decided by the manufacturer. Spare parts become the property of the manufacturer.

9.2 Guarantee of the Firing Performance

The shooting precision of a rifle depends on many factors. The most important factor is the ammunition. Not every barrel shoots good with every type of ammunition, significant differences in performance can occur. The optical sight and its mounting are also significant. Parallax, loose sighting, defective sighting adjustment and deficient installation are the most frequent causes for deficient shooting performance. Therefore, you should have a brand telescopic sight installed by a specialist and the ammunition adapted to your rifle by checking with multiple types of ammunition. Ammunition of the same make and loading can have a different shooting performance and position of impact from one production run to another production and from one rifle to another rifle.

If the optimum ammunition, optical sight and mounting are selected, we guarantee excellent shooting performance of our rifles. Complaints regarding the shooting performance must be invoked in writing within 20 days after the purchase date. We reserve the right to give the rifle to an independent institute for checking (DEVA or Department of Ballistics). If excellent shooting performance should be confirmed there, we are entitled to recover the costs incurred from the customer.

9.3 Scope of the Warranty

The warranty does not ensure an extension of the warranty period for the rifle or spare parts installed. The warranty period for spare parts installed ends after the warranty period for the complete rifle.

9.4 Warranty Exclusion

The warranty is excluded in the event of:

- Indicating damage due to normal wear, non-observance of the operating instructions or incorrect use or handling and if the rifle is mechanically damaged, irrespective of what.
- Damage due to force majeure or environmental influences.
- Repairs, machining or modifications to the rifle by a third party.
- Using ammunition that has been reloaded or does not conform to the CIP.
- Burnishing by a third party.

The warranty is not applicable to the optical targeting equipment and telescopic sight mounting from a manufacturer other than J.P. Sauer & Sohn GmbH. Further claims, in particular those of substitution outside of the damage on the rifle (consequential damage) are – insofar as liability is not legally mandatory – are excluded.